User Manual



1732E ArmorBlock Dual-Port EtherNet/IP 4-Point Analog Input and Output Modules

Catalog Numbers 1732E-IF4M12R, 1732E-OF4M12R





Important User Information

Solid-state equipment has operational characteristics differing from those of electromechanical equipment. Safety Guidelines for the Application, Installation and Maintenance of Solid State Controls (publication <u>SGI-1.1</u> available from your local Rockwell Automation sales office or online at <u>http://www.rockwellautomation.com/literature/</u>) describes some important differences between solid-state equipment and hard-wired electromechanical devices. Because of this difference, and also because of the wide variety of uses for solid-state equipment, all persons responsible for applying this equipment must satisfy themselves that each intended application of this equipment is acceptable.

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Throughout this manual, when necessary, we use notes to make you aware of safety considerations.



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who should use this manual
 the purpose of this manual
 related documentation
 conventions used in this manual
 conventions used in this manual
 Use this manual if you are responsible for designing, installing, programming, or troubleshooting control systems that use 1732E ArmorBlock Dual Port EtherNet/IP Dual-Port 4-Point Analog Input and Output Modules.
 Purpose of this Manual
 This manual is a reference guide for the 1732E-IF4M12R, 1732E-OF4M12R modules. It describes the procedures you use to install, wire, configure, troubleshoot, and use your module.

information concerning:

Related Documentation

The following documents contain additional information concerning Rockwell Automation products. To obtain a copy, contact your local Rockwell Automation office or distributor.

Read this preface to familiarize yourself with the rest of the manual. It provides

Resource	Description
1732E ArmorBlock™ Dual-Port EtherNet/IP 4-Point Analog Modules <u>1732E-WD003</u>	Information on wiring the ArmorBlock Dual-Port EtherNet/IP 4-Point Analog Modules (1732E-IF4M12R, 1732E-OF4M12R, 1732E-IT4IM12R, 1732E-IR4IM12R).
1732E ArmorBlock Dual-Port EtherNet/IP 4-Point Analog Input and Output Installation Instructions, publication <u>1732E-IN006</u>	Information on installing the ArmorBlock EtherNet/IP module.
EtherNet/IP Embedded Switch Technology Application Guide, publication <u>ENET-AP005</u>	A manual on how to install, configure and maintain linear and Device-level Ring (DLR) networks using Rockwell Automation EtherNet/IP devices with embedded switch technology.
EtherNet/IP Modules in Logix5000 Control Systems User Manual, publication <u>ENET-UM001</u>	A manual on how to use EtherNet/IP modules with Logix5000 controllers and communicate with various devices on the Ethernet network.
Getting Results with RSLogix 5000™, publication <u>9399-RLD300GR</u>	Information on how to install and navigate RSLogix 5000. The guide includes troubleshooting information and tips on how to use RSLogix 5000 effectively.
Allen-Bradley Industrial Automation Glossary, AG-7.1	A glossary of industrial automation terms and abbreviations.

Common Techniques Used in this Manual

The following conventions are used throughout this manual:

- Bulleted lists such as this one provide information, not procedural steps.
- Numbered lists provide sequential steps or hierarchical information.
- *Italic* type is used for emphasis.

Notes:

Preface

Who Should Use this Manual	iii
Purpose of this Manual	iii
Related Documentation	iii
Common Techniques Used in this Manual	iii

Chapter 1

Overview
Module Features
Physical Features of Your Modules
Types of Modules
Hardware/Software Compatibility
Input and Output Types
Alarms/Limits
Process Alarms
Clamping
Overrange and Underrange Detection4
Digital Filters
Chapter Summary5

Chapter 2

Overview	7
Install the Module	7
Set the Network Address	7
Mount the Module	8
Wire the Module	10
Chapter Summary	12

Chapter 3

Introduction	13
Set Up the Hardware	14
Create the Example Application	15
Configure Your I/O Module	16
RSLogix 5000 Configuration Software	16
Overview of the Configuration Process through RSLogix 5000	16
Add a New Bridge and Module to Your RSLogix 5000 Project	16
Add the Local EtherNet/IP Bridge to the I/O Configuration	17
Add the I/O module as a child of the 1756-EN2T module	18
Download the Program to Your Controller	21
Edit Your 1732E-IF4M12R Configuration	21
General Tab	22

Overview of the 1732E ArmorBlock Analog Input and Output Modules

Install Your ArmorBlock Module

Configure Your Analog Input and Output Modules with RSLogix 5000 Software

Connection Tab 23
Configuration Tab 25
Alarm Configuration Tab 20
Internet Protocol Tab 28
Calibration Tab
Edit Your 1732E-OF4M12R Configuration 30
General Tab
Connection Tab
Configuration Tab 35
Limits Configuration Tab 30
Fault/Program Action Tab 38
Internet Protocol Tab 39
Calibration Tab
Status and Monitoring Tabs 42
Chapter Summary 42

Chapter 4

Overview
Configurable Features for the 1732E-IF4M12R Input Module 45
Input Types and Ranges 46
Digital Filters
High Engineering/Low Engineering 47
Real-time Sampling 48
Process Alarms
Configurable Features for the 1732E-OF4M12R Output Module 48
Output Types and Ranges 48
High Engineering/Low Engineering 49
Fault Mode and Program Mode
Clamping/Limiting 49
Data Tables 50
Chapter Summary 54

Chapter 5

Overview	57
Difference of Calibrating an Input Module and an Output Module	57
Calibrate in Program or Run Mode	58
Calibrate the Input Module (1732E-IF4M12R)	58
Calibrate the Output Module (1732E-OF4M12R)	62
Current Meter Calibrations	62
Voltage Meter Calibrations	65
Chapter Summary	68

Configurable Features for the Analog Input and Output Modules

Calibrate Your Modules

Chapter 6

Troubleshoot the Modules	Interpret Status Indicators	69
	Check for Faults	70

Appendix A

Specifications	General Specifications	73
	Input Specifications	73
	Output Specifications	74
	Environmental Specifications	74
	Certifications	76

Appendix B

1732E ArmorBlock Embedded	Introduction	77
Web Server	Typical Applications	77
	Browser Requirements	77
	Access the Home Page of the Web Server	78
	Log On to the Web Server	78
	Navigate the 1732E ArmorBlock I/O	79
	Access Diagnostic Information	79
	Access Configuration Information	80

Appendix C

Module Tag Definitions	Module Tags for 1732E-IF4M12R	81
	Module Tags for 1732E-OF4M12R	83
	Access the Module Tags	84

Index

Table of Contents

Overview of the 1732E ArmorBlock Analog Input and Output Modules

Overview

This chapter provides an introduction to the features and functionalities of the 1732E ArmorBlock Analog Input and Output Modules, 1732E-IF4M12R and 1732E-OF4M12R. It includes the following sections:

Topic	Page
Module Features	1
Physical Features of Your Modules	2
Types of Modules	3
Hardware/Software Compatibility	3
Input and Output Types	3
Alarms/Limits	3
Digital Filters	5

Module Features

ArmorBlock analog I/O modules are interface modules that convert analog signals to digital values for inputs and convert digital values to analog signals for outputs. Controllers can then use these signals for control purposes.

By using the producer/consumer network model, ArmorBlock analog I/O modules produce information when needed.

Some of the module features are as follows:

- multiple preset ranges of voltage or current inputs/outputs
- process alarms and limits
- overrange and underrange detection
- digital filter for 1732E-IF4M12R

For more information about module features, see <u>Configurable Features for the</u> <u>Analog Input and Output Modules on page 43</u>.

You must use RSLogix 5000 to configure these features. For a more detailed howto-configure guide, read the chapter, <u>Configure Your Analog Input and Output</u> <u>Modules with RSLogix 5000 Software on page 13</u>.

Physical Features of Your Modules

The modules have the following components:

- Node address switches
- Connectors (two EtherNet/IP D-code M12 connectors, two micro-style Power in/out connectors, four I/O M12 connectors)
- Status indicators (Link, I/O, Module, Network, and Auxiliary power status indicators)
- Functional earth ground

Physical Features of 1732E-IF4M12R and 1732E-OF4M12R Modules



(1) Functional Earth grounds the I/O block's EtherNet/IP communication circuitry which is designed to mitigate the effect of noise on the network. The device requires a solid earth ground connection, either through a metal screw to a grounded metal panel or through a wire.

Types of Modules

The Analog Input and Output modules are as follows.

Catalog Number	Description	Network Connector	Power Connector
1732E-IF4M12R	24V DC power, 4-Point Analog Input, Dual-Port EtherNet/IP Module	Dual D-code M12	Dual 4-pin micro
1732E-OF4M12R	24V DC power, 4-Point Analog Output, Dual-Port EtherNet/IP Module		

Hardware/Software Compatibility

The module and the applications described in this manual are compatible with the following firmware versions and software releases.

Product	Firmware Version / Software Release
1732E-IF4M12R and 1732E-OF4M12R	Firmware rev. 1.1 or later
1756-EN2T, 1756-EN2TR, 1756-EN3TR	3.x version when using RSLogix 5000 v20 or later
RSLogix 5000 software	20 or later
RSLinx software	2.56 or later

Input and Output Types

The 1732E-IF4M12R module supports four input channels, while the 1732E-OF4M12R supports four output channels. Each of the four input/output channels can be configured as either current or voltage input/output, with current mode as default configuration.

You can select from a series of operational ranges for each channel. The range designates the minimum and maximum signals that are detectable by the module.

Module	Input/Output range
1732E-IF4M12R	020 mA
1732E-OF4M12R	420 MA 010 V -1010 V 05 V -55 V

To use an input or output as a current or voltage device, you must:

- wire the input/output connector for the correct input type (see page 10)
- configure the input/output as current or voltage via RSLogix 5000 (see page 25 and page 35)

Alarms/Limits

The modules are capable of generating the following alarms:

- process alarms (low, low-low, high, high-high) for 1732E-IF4M12R
- clamp/limits alarm for 1732E-OF4M12R

Process Alarms

The following level alarms are available for the for 1732E-IF4M12R module:

- Low
- Low-Low
- High
- High-High

When the channel input goes below a low alarm or above a high alarm, a bit is set in the data table. All Alarm Status bits can be read individually or by reading the Channel Status Byte (see <u>page 48</u>).

You can configure each channel alarm individually. See <u>Alarm Configuration Tab</u> <u>on page 26</u> to learn how to configure the alarms.

Clamping

Clamping limits the output from the analog module to remain within a range configured by the controller, even when the controller commands an output outside that range. This safety feature sets a high clamp and a low clamp.

Once clamps are determined for a module, any data received from the controller that exceeds those clamps sets an appropriate limit alarm and transitions the output to that limit but not beyond the requested value.

Clamping alarms can be disabled or latched on a per channel basis.

To learn how to set clamp limits, see Limits Configuration Tab on page 36.

Overrange and Underrange Detection

This feature detects when the input module is operating beyond limits set by the input range. For example, if you are using the 1732E-IF4M12R module in the 0V...10V input range and the module voltage increases to 11V, the overrange detects this condition.

The table shows the input ranges of the input module and the lowest/highest signal available in each range before the module detects an underrange/overrange condition.

Lowest and Highest Signal for Overrange and Underrange Detection

Available Range	Lowest Signal in Range	Highest Signal in Range
020 mA	0 mA	20 mA
420 mA	4 mA	20 mA
010 V	0 V	10 V

Available Range	Lowest Signal in Range	Highest Signal in Range
-1010 V	-10 V	10 V
05 V	0 V	5 V
-55 V	-5 V	5 V

Lowest and Highest Signal for Overrange and Underrange Detection

Digital Filters

The 1732E-IF4M12R module also supports a digital filter to smooth input data noise transients on each input channel. This value specifies the time constant for a digital first order lowpass filter on the input. It is specified in units of milliseconds. A value of 0 disables the filter.

To learn more about digital filter, see page 44.

Chapter Summary

In this chapter, you were introduced to the features of the ArmorBlock Analog Input and Output modules.

Notes:

Install Your ArmorBlock Module

Overview

This chapter shows you how to install and wire the 1732E ArmorBlock Dual Port 4-Point EtherNet/IP Analog Input and Output modules. The only tools you require are a flat or Phillips head screwdriver and drill. This chapter includes the following topics:

Topics	Page
Install the Module	7
Set the Network Address	7
Mount the Module	9
Wire the Module	10

Install the Module

To install the module:

- Set the network address
- Mount the module
- Connect the I/O, Network, and Auxiliary cables to the module.

Set the Network Address

The I/O block ships with the rotary switches set to 999 and DHCP enabled. To change the network address, you can do one of the following:

- adjust the node address switches on the front of the module.
- use a Dynamic Host Configuration Protocol (DHCP) server, such as Rockwell Automation BootP/DHCP.
- retrieve the IP address from nonvolatile memory.

The I/O block reads the switches first to determine if the switches are set to a valid number. To set the network address:

- 1. Remove power.
- 2. Remove the switch dust caps.
- **3.** Rotate the three (3) switches on the front of the module using a small blade screwdriver.
- Line up the small notch on the switch with the number setting you wish to use. Valid settings range from 001...254.

- 5. Replace switch dust caps. Make sure not to over tighten.
- 6. Reapply power.
- 7. Record IP address on product label found on the side of enclosure.

Set Network Address

Example shows network switches set at 163, which sets the module IP address to 192.168.1.**163**.

Note: You need to remove the protective switch dust caps before you can adjust the address settings.



When the switches are set to a valid number, the I/O block's IP address is 192.168.1.xxx, where xxx represents the number set on the switches. The I/O block's subnet mask is 255.255.255.0 and default gateway address is set to 192.168.1.1.

When the I/O block uses the network address set on the switches, the I/O block does not have a host name assigned to it or use any Domain Name Server.

If the switches are set to an invalid number (for example, 000 or a value greater than 254 excluding 888), the I/O block checks to see if DHCP is enabled. If DHCP is enabled, the I/O block asks for an address from a DHCP server. The DHCP server also assigns other Transport Control Protocol (TCP) parameters. (The modules are shipped with the network switches set to 999.)

If DHCP is not enabled, the I/O block uses the IP address (along with other TCP configurable parameters) stored in nonvolatile memory.

Network Address Switch value 001

The module IP address cannot be the same as the gateway address. If the address switches are set to 001, the module IP address becomes 192.168.1.1, which is the same as the default gateway address. In this case, the module gateway address will be set to 0.0.0.0.

Default Factory Configuration

The switch value 888 resets the module to default factory configuration on power up. The module will not operate properly when powered up with this setting. The switches must be set to a different (and valid) value and then power cycled after a reset.

While in reset state, the module LED flashes red and the network LED goes off.

Mount the Module

Two sets of mounting holes are used to mount the module directly to a panel or machine. Mounting holes accommodate #6 (M3) pan head screws. The torque specification is 0.68 Nm (6 lb-in.).

To mount the module on a wall or panel, use the screw holes provided in the module. Refer to the drilling dimensions illustration to guide you in mounting the module.

Mounting Dimensions



Install the mounting base as follows:

- 1. Lay out the required points as shown above in the drilling dimension drawing.
- 2. Drill the necessary holes for #6 (M3) pan head screws.
- 3. Mount the module using #6 (M3) screws.

Mount the Module in High Vibration Areas

If you mount the module in an area that is subject to shock or vibration, we recommend you use a flat and a lock washer to mount the module. Mount the flat and the lock washer as shown in the mounting illustration. Torque the mounting screws to 0.68 Nm (6 lb-in.).

High Vibration Area Mounting



Wire the Module

The 1732E-IF4M12R, 1732E-OF4M12R ArmorBlock EtherNet/IP modules have 5-pin micro-style M12 I/O connectors. We provide caps to cover the unused connectors on your module. Connect the quick-disconnect cord sets you selected for your module to the appropriate ports.

I/O Connectors⁽¹⁾

Micro-style M12 5-Pin Input Female Connector – 1732E-IF4M12R



(View into connector) Pin 1 Current Input + Pin 2 Current Common Pin 3 Voltage Input + Pin 4 Voltage Common Pin 5 No Connect

Micro-style M12 5-Pin Input Female Connector – 1732E-OF4M12R



(1) Only 4 of the 5 pins are active. The center pin (5) is internally tied to signal ground to minimize external noise pickup.

Ethernet Connector

D-Code Micro Network Female Connector



IMPORTANTUse the 1585D-M4DC-H: Polyamide small body unshielded mating
connectors for the D-Code M12 female network connector.Note that the distance between the center of each Ethernet connector
is 16.2 mm (see Mounting Dimensions on page 9).Rockwell Automation recommends the use of suitable cable based on
this measurement. Some of the recommended cables are 1585D-

M4TBJM-x and 1585D-M4TBDM-x for daisychains.

IMPORTANT Use two twisted pair CAT5E UTP or STP cables.

D-Code M12 Pin	Wire Color	Signal	8-way Modular RJ45 Pin
1	White- orange	TX+	1
2	White-green	RX+	3
3	Orange	TX-	2
4	Green	RX-	6

Power Connectors

Attach the mini-style 4-pin connector to the mini-style 4-pin receptacle as shown below.

Micro-style 4-Pin Input Male Receptacle



The power required by the module is based on a 4-pin micro-style connector system. Power can be daisy chained through the module either left to right or right to left. The standard configuration is with Module/Auxiliary power entering the module on the left connector.

Both modules require two 24V DC (nominal) supplies. These supplies are called the Module Power and the Auxiliary Power. The Module power supplies the microprocessor and Ethernet portions of the module. The Auxiliary Power provides power for the voltage or current outputs on the 1732E-OF4M12R analog output module.

Internally, the Module Power and Auxiliary Power are electrically isolated.

IMPORTANT	The maximum current that any pin on the power connectors can carry is 4 A.
	ATTENTION: To comply with the CE Low Voltage Directive (LVD), this equipment and all connected I/O must be powered from a source compliant with the following: Safety Extra Low Voltage (SELV) or Protected Extra Low Voltage (PELV).
	ATTENTION: To comply with UL restrictions, this equipment must be powered from a source compliant with the following: Limited Voltage/Limited Current. ATTENTION: The device meets UL Type 1 Enclosure rating.

Chapter Summary

In this chapter, you learned how to install and wire your module. The following chapter describes how to configure your module to communicate on the EtherNet/IP network by providing an IP address, gateway address, and Subnet mask.

Configure Your Analog Input and Output Modules with RSLogix 5000 Software

Introduction

This chapter guides you through the steps required to configure your modules using the RSLogix 5000 software. Note that the modules presented in this chapter can be configured using RSLogix 5000 software, version 20, or later.

Торіс	Page
Set Up the Hardware	14
Create the Example Application	15
Configure Your I/O Module	16
Overview of the Configuration Process through RSLogix 5000	16
Add a New Bridge and Module to Your RSLogix 5000 Project	16
Download the Program to Your Controller	21
Edit Your 1732E-IF4M12R Configuration	21
Edit Your 1732E-OF4M12R Configuration	30
Status and Monitoring Tabs	41
Chapter Summary	42

Adding the two modules through RSLogix 5000 involve the same general procedure. Note, however, that the two modules do not have exactly similar Module Definition properties or configuration parameters. The customization of both modules are distinctly covered in the next sections.

Set Up the Hardware

In this example, a ControlLogix chassis contains the Logix5565 processor in slot 1 and a 1756-EN2T bridge module in slot 3. The 1732E ArmorBlock module is mounted remotely.



To work along with this example set up your system as shown.

- Note that in the example application, the Logix5565 controller and 1756-EN2T module (firmware version 2.3 or higher) are assumed to be in the slots shown.
- Verify the IP addresses for your programming terminal, 1756-EN2T module and 1732E ArmorBlock Ethernet module.
- Verify that you connected all wiring and cabling properly.
- Be sure you configured your communication driver (for example, AB_ETH-1 or AB-ETHIP-1) in RSLinx[™] software.

Create the Example Application

Perform the following steps to create the example application:

1. From the File menu, select New.



The New Controller dialog opens.

New Controller		
Vendor:	Allen-Bradley	
Туре:	1756-L65 ControlLogix5565 Controller	OK
Revision:	20 🖌	Cancel
	Redundancy Enabled	Help
Name:	ArmorBlock_I0_Controller	
Description:		
Chassis Type:	1756-A4 4-Slot ControlLogix Chassis 🗸	
Slot:	0 Safety Partner Slot: <none></none>	
Create In:	C:\RSLogix 5000\Projects	Browse

- 2. Enter an appropriate name for the Controller, for example, ArmorBlock_IO_Controller.
- **3.** Select the correct version, chassis type, and slot number of the controller, and the folder where you want to save the RSLogix 5000 software file (Create In). The Description is optional.

To use redundancy in your system, select the Redundancy Enabled checkbox.

4. Click OK.

Configure Your I/O Module

Overview of the Configuration Process through RSLogix 5000

You must configure your module upon installation. The module will not work until it has been configured with at least the default configuration.

RSLogix 5000 Configuration Software

You must use **RSLogix 5000**, **version 20 or later**, to configure your module. You have the option of accepting default configuration for your module or writing point-level configuration specific to your application.

Both options are explained in detail, including views of software screens, in this chapter.

When you use the RSLogix 5000 software to configure a module, you must perform the following steps:

- 1. Add the Local EtherNet/IP Bridge (1756-EN2T, 1756-EN2TR, or 1756-EN3TR) to your project's I/O Configuration.
- 2. Add the 1732E-IF4M12R or 1732E-OF4M12R module as a child of the 1756-EN2T module.
- **3.** Accept the default configuration or change it to specific configuration for the module.
- 4. Edit configuration for a module when changes are needed.

Add a New Bridge and Module to Your RSLogix 5000 Project

After you have started RSLogix 5000 software and created a controller, you must add a new bridge and a new module to your project. The bridge allows your module to communicate with the controller.

The wizard allows you to create a new module and write configuration. You can use default configuration or write specific configuration for your application.

IMPORTANT	Click Help on the configuration dialogs shown in this section if you
	need assistance in selecting and setting the parameters.

Add the Local EtherNet/IP Bridge to the I/O Configuration

1. If necessary, go offline.

	👫 RSLogia	5000 - Digital_10 [1732E
	<u>F</u> ile <u>E</u> dit	<u>V</u> iew <u>S</u> earch <u>L</u> ogic <u>C</u> omm
If you are not offline, use this —	Rem Prog	🛄 🔲 Program Mode
pull-down menu to go offline.	No Forces	<u>G</u> o Offline
	No Edits	Upload
		<u>D</u> ownload

2. Add the EtherNet/IP Bridge to your RSLogix 5000 project.

A. Right-click 1756 Backplane.

B. Select New Module.

- I/O Configuration
 I/O Configuration
 I/O Configuration
 I/O Date I/
- **3.** Expand Communications and select the new module in the Select Module dialog that appears. Select the 1756-EN2T EtherNet/IP Bridge.

Module	Description	Vendor
- 1756-CNBR/I	1756 ControlNet Bridge, Redundant Media	Allen-Bradley
- 1756-CNBR/8	1756 ControlNet Bridge, Redundant Media	Allen-Bradley
- 1756-DHRIO	B 1756 DH+ Bridge/RIO Scanner	Allen-Bradley
- 1756-DHRIO	C 1756 DH+ Bridge/RIO Scanner	Allen-Bradley
- 1756-DHRIO	D 1756 DH+ Bridge/RIO Scanner	Allen-Bradley
- 1756-DNB	1756 DeviceNet Scanner	Allen-Bradley
- 1756-EN2F	1756 10/100 Mbps Ethernet Bridge, Fiber Media	Allen-Bradley
	1756 10/100 Mbps Ethernet Bridge, Twisted-Pair M	1edia Allen-Bradley
1756-EN2TR	1756 10/100 Mbps Ethernet Bridge, 2-Port, Twiste	d-Pair Allen-Bradley
- 1756-EN3TR	1756 10/100 Mbps Ethernet Bridge, 2-Port, Twiste	d-Pair Allen-Bradley
- 1756-ENBT	1756 10/100 Mbps Ethernet Bridge, Twisted-Pair M	1edia Allen-Bradley
- 1756-ENET/A	1756 Ethernet Communication Interface	Allen-Bradley
- 1756-ENET/B	1756 Ethernet Communication Interface	Allen-Bradley
		>
		Find Add Favorite
D O 1	Bullfonder Enveriter	
By Category	By Vendor Pavorites	

A. Select the 1756-EN2T EtherNet/IP Bridge.

B. Click OK.

 The New Module dialog opens. Configure the bridge module as illustrated below.

Type:	1756-EN2T 1756 10/100 Mbps Ethernel	Bridge, Twisted-Pair Media
Parent:	Local	Ethernet Address
Name:	TEST_1756EN2T	Private Network: 192.168.1. 20
Description:		O IP Address:
	~	O Host Name:
Revision: Electronic Ke Rack Connec Time Sync C	3.1 zying: Compatible Module ction: None onnection: None	
unture Creations		

Note that we have entered the following properties in this example:

Name	TEST_1756EN2T
IP address	192.168.1.20
Slot	3
Revision	3.1
Electronic Keying	Compatible Module

The local 1756-EN2T communication module will communicate with the 1732E ArmorBlock module on Ethernet. Before you can communicate with your module, you need to add it as a *child* of the 1756-EN2T communication module. For more information about using 1756 controller and EtherNet/IP products, see publication <u>ENET-UM001</u>.

Add the I/O module as a child of the 1756-EN2T module

1. Right-click the Ethernet folder that appears below the 1756-EN2T bridge you added to the I/O Configuration tree and select New Module.

A. Name the bridge.

- B. Enter the IP address.
- **C.** Select slot 3 for the EtherNet/IP bridge.
- D. Make sure the Minor Revision number matches your module revision number.
- **E.** Choose an Electronic Keying method. For more information, see <u>page 23</u>.
- F. Click OK.

 On the Select Module Type dialog that appears, select the 1732E-IF4M12R module. Click Create. To look for the 1732E-IF4M12R module in the list, you can type the catalog number in the search box or use the filters. To do so, click Clear Filters and check Analog in the Module Type Category Filters.

elect Module Type									
Catalog Module Discovery Favo	rites								
Enter Search Text for Module 1	уре	<u>C</u> lear Filb	ers			Hide Filte	rs 🛠		
Module Ty	vpe Category Filters	<u>^</u> [~	м	odule Type Vendor F	ilters			
Analog Communication Controller Digital		~		Allen-Bradley Cognex Corporal Endress+Hauser Mettler-Toledo Parker Hannifin	tion Corporation				
Catalog Number	Description				Vendor	Category			
1732E-IF4M12R 1732E-IR4IM12R	4 Channel Analog Input, 4 Channel Isolated RTD	2-Port Input, 2-Por	rt		Allen-Bradley Allen-Bradley	Analog Analog			
1732E-IT4IM12R	4 Channel Isolated Them	nocouple In	put,	2-Port	Allen-Bradley	Analog			
1732E-0F4M12R	4 Channel Analog Outpu	t, 2-Port			Allen-Bradley	Analog			
<)	>		
4 of 195 Module Types Found						Add to F	avorites		
✓ Close on Create					Create	Close	Help		

TIPIf the 1732E-IF4M12R, 1732E-OF4M12R modules are not listed
under the analog category of the Select Module Type dialog,
you may need to download the Add-On Profile (AOP) for the
1732E ArmorBlock 2-Port and install it as an add-on to
RSLogix 5000. The AOP file can be downloaded from:
support.rockwellautomation.com/controlflash/LogixProfiler.asp

3. The New Module dialog appears. Fill in the Module Properties information as shown, and then click OK.

General* Conne	ction Module Info	Configuration	Alarm Configuration	Internet Protoco	Port Configuration	Network	Calibration
Type: Vendor: Parent: Name: Description:	1732E-IF4M12R 4 C Allen-Bradley TEST_1756EN2TR	Channel Analog	Input, 2:Port	themet Address Private Networ	k: 192.168.1.	3	
Module Definit Series: Revision: Electronic Key Connection:	ion A 1.1 ing: Comp Data	Che	ange	J Host Name:			

Note that we have used the following properties in this example:

Field Name	Value
Name	TEST_1732EIF4M12R
IP address	192.168.1.3
Electronic keying	Compatible Module
Revision	1.1
Connection	Input Only (This parameter is Exclusive Owner for 1732E-0F4M12R)

To add the 1732E-OF4M12R Analog output module, follow the same steps. After adding the modules to your project, the I/O Configuration tree should appear as follows:

- 🔠 I/O Configurati	on
📄 🖅 1756 Backp	lane, 1756-A4
- 🛅 [0] 175	6-L65 ArmorBlock_Controller
🎃 🖞 [1] 175	6-EN2T EN2T
🖮 器 Eth	ernet
1	1732E-IR4IM12R/A TEST_1732EIR4IM12R
1	1732E-IT4IM12R/A TEST_1732EIT4IM12R
	1756-EN2T EN2T

This example uses default Module Definition and configuration properties. To customize your module configuration, go to:

- Edit Your 1732E-IF4M12R Configuration on page 21
- Edit Your 1732E-OF4M12R Configuration on page 30

Download the Program to Your Controller

After you write configuration for your module, the module does not use this configuration until you download it to the owner-controller. The download transfers the entire program to the controller, overwriting any existing program.

Download module configuration as shown below:



Depending on your application, a variety of RSLogix 5000 software screens may appear to choose a path to your ControlLogix controller and to verify the download. Navigate those screens as best fits your application.

This completes the download process.

Edit Your 1732E-	IF4M12R
Configuration	

RSLogix 5000 programming software automatically creates module-defined data types and tags when a module is created. This section describes how to modify the default configuration for input modules.

Data types symbolically name module configuration, input and output data. Tags let you provide each a unique name, such as where the user-defined data type and slot reside on the controller. This information is used to communicate data between the controller and module.

After you have set configuration for a module, you can review and change your choices. You can change configuration data and download it to the controller while online. This is called **dynamic reconfiguration**.

Your freedom to change some configurable features, though, depends on whether the controller is in Remote Run Mode or Program Mode.

IMPORTANT	Although you can change configuration while online, you must
	go offline to add or delete modules from the project.

The editing process begins on the main page of RSLogix 5000 software.

1. On the I/O Configuration tree for your project in RSLogix 5000, right-click the name of your module.



2. Select Properties. The Module Properties dialog appears and has the following tabs available for configuration.

General	Connection	Module Info	Configuration	Alarm Configuration	Internet Protocol	Port Configuration	Network	Calibration

- 3. Click any of the tabs to edit the parameters for your module. The next sections show you how to edit the different tabs in the Module Properties dialog.
 - **TIP** Tabs can be selected in any order. The following examples are for instructional purposes.

General Tab

The General tab allows you to edit general properties such as Name, IP Address, and Description for your module.

You also can edit Module Definition properties such as revision, electronic keying, and data. To do so, click Change.

Module Definition		X
Series: Revision: Electronic Keying: Data:	A V 1 V 1 Compatible Module V Data V	
ОК	Cancel Help	

Module Definition Fie	lds
-----------------------	-----

Field Name	Description
Series	Specifies the module series.
Revision	Specifies the module's major and minor revision.
Electronic Keying	The electronic keying feature automatically compares the expected module, as shown in the RSLogix 5000 I/O Configuration tree, to the physical module before I/O communication begins. You can use electronic keying to help prevent communication to a module that does not match the type and revision expected. For each module in the I/O Configuration tree, the user-selected keying option determines if, and how, an electronic keying check is performed. Typically, three keying options are available: • Exact Match
	Compatible Module (default value)
	Disable Keying
	 Exact Match is an electronic keying protection mode that requires the physical module and the module configured in the software to match according to vendor, catalog number, major revision and minor revision. Compatible Module indicates that the module determines whether to accept or reject communication. Compatible Keying is the default setting. It allows the physical module to accept the key of the module configured in the software, provided that the configured module is one the physical module is capable of emulating. The exact level of emulation required is product and revision specific. Disable Keying indicates the keying attributes are not considered when
	attempting to communicate with a module. Other attributes, such as data size and format, are considered and must be acceptable before I/O communication is established. With Disabled Keying, I/O communication may occur with a module other than the type specified in the I/O configuration tree with unpredictable results. We generally do not recommend using Disabled Keying.
Connection	 Available options are Data, Input Only, Exclusive Owner, and Listen Only. Calibration and Configuration options are not available for Listen Only option. Input Only specifies an independent connection where a device receives inputs from the target device and sends configuration data to the target device. An Input Only connection does not send outputs; it only receives inputs. You can specify multiple Input Only connections to the target device from different originators. Exclusive Owner specifies an independent connection where a single device controls the output states in the target device. If you have an existing Exclusive Owner connection to a target device, you cannot specify another Exclusive Owner or Redundant connection to that same target device. Listen Only specifies a dependent connection where a device receives inputs from the target device, but does not send configuration data with the target device. A Listen Only connection exists to the same target device. A Listen Only connection does not send outputs; it only receives inputs. You can specify multiple Listen Only connections to the target device from different originators.

Connection Tab

The Connection tab on the Module Properties dialog box lets you enter a requested packet interval (RPI), inhibit a module, and set a connection fault

when the controller is in Run mode. The RPI provides a defined, maximum period of time when data is transferred to the owner-controller.

1. Choose from the options on the Connection tab.

Connection Tab Fields

Field	Description
Requested Packet Interval (RPI) (ms)	A user-defined rate at which the module updates the information sent to its owner-controller. This interval defines the slowest rate at which a module sends its data to the owner-controller. The time ranges from 2.0750 ms and is sent to the module with all other configuration parameters.
Inhibit Module	Check the box to prevent communication between the ownercontroller and the module. This option allows for maintenance of the module without faults being reported to the controller.
Major fault On Controller If Connection Fails While in Run Mode	Check the box to create a major fault if there is a connection failure with the controller while in Run mode.
Use Unicast Connection over EtherNet/IP	This option is enabled by default. Unicast connections are point to point transmissions between a source node and destination node on the network. A Frame is sent to a single destination.
Module Fault	The fault box is empty if you are offline. The type of connection fault appears in the text box if a fault occurs when the module is online.

Module	e Propertie	s: EN2T (17	32E-IF4M12	2R 1.1)				
General	Connection	Module Info	Configuration	Alarm Configuration	Internet Protocol	Port Configuration	Network	Calibration
Reques	ted Packet In	terval (RPI):	20.0 🛟	ms (2.0 - 750.0)				
📃 Inhit	oit Module							
📃 Majo	or Fault On Co	ntroller If Conn	ection Fails Whi	le in Run Mode				
🔽 Use	Unicast Conn	ection over Et	nerNet/IP					
⊂ Modu	le Fault							
tatus: Of	fline					ancel An		Help

- **2.** Do one of the following:
 - Click Apply to store a change but stay on the dialog box to choose another tab.
 - Click OK if you are finished making changes.

Configuration Tab

The Configuration tab on the Module Properties dialog box lets you program information on each of the four channels on the 1732E-IF4M12R module.

Module Properties: Et	12T (1732E-IF4M	12R 1.1)				
General Connection Mod	dule Info Configurati	on Alarm Configuration	Internet Protocol	Port Configuration	Network Calibrati	on
Channel Input Range	Digital Hi	gh Low				
0 4-20 mA 🗸						
1 4-20 mA ⊻	0 💠 163	383 - 3277 -				
2 4-20 mA ⊻	0 🗧 163	383 🔹 3277 🔹				
3 4-20 mA 💌	0 🛫 163	3277 🛫				
Real Time Sample (RTS):	100 🔷 ms					
Status: Offline		L	ок с	ancel App	oly Help	

1. Choose from the options on the Configuration tab.

Configuration tab

Field	Description
Channel	Indicates the four input channels 03.
Input range	Input can be voltage or current, with current mode as default. It has the following input range options: Input Range O to 10 V V O to 10 V -10 to 10 V O to 5 V -5 to 5 V O-20 mA 4-20 mA
Digital filter	Serves to reject higher frequency noise and harmonics. Choose a value in milliseconds that specifies the time constant for a digital first order lowpass filter on the input. A value of 0 disables the filter.

Configuration tab

Field	Description		
High Engineering	High engineering value helps determine the engineering units the signal values scale into. The high engineering term corresponds to the high signa value. The scaling equation used is shown below.		
	(Signal-LowSignal)(HighEngineering-LowEngineering)	+ Low Engineering	
	High Signal - Low Signal		
Low Engineering	One of four points used in scaling. The low engineering helps determine the engineering units the signal values scale into. The low engineering term corresponds to the low signal value. The scaling equation used is as follows:		
	(Signal-LowSignal)(HighEngineering-LowEngineering)	+ Low Engineering	
	High Signal - Low Signal		
Real Time Sample (RTS)	This parameter instructs the module how often to scan its and obtain all available data. This feature is applied on a basis.	s input channels module-wide	

- **2.** Do one of the following:
 - Click Apply to store a change but stay on the dialog box to choose another tab.
 - Click OK if you are finished making changes.

Alarm Configuration Tab

The Alarm Configuration tab on the Module Properties dialog box lets you program high and low limits, and disable and latch alarms per channel.

	Module Properties: EN2T (1732E-IF4M12R 1.1)			
Click Channel button to set limits and alarm configuration for each of the 4 channels. Use the sliders to set limits. HH slider sets High High limits; HI sets High limits; LL for Low Low; and LO for Low.	General Connection Module Info Configuration [®] Alam Configuration [®] Internet Protocol Port Configuration Network Calibration Channel 0 [°] 1 2 3 Process Alarms: High High: 16733 Unlatch All High: 16547 Unlatch Low: 3113 Unlatch Low: 2867 Unlatch			
	Status: Offline OK Cancel Apply Help			

1. Choose from the options on the Alarm Configuration tab.

Alarm Configuration tab

Field	What to do	Description
Channel	Select a push button to correspond to a channel (03)	Click the channel that is being configured.
Process Alarms		Type a value for each of the four alarm trigger points that alert you when the module has exceeded these limitations. You also can use the respective slider icon to set a trigger value. The Unlatch buttons are enabled only when the module is online. See <u>Process Alarms on page 46</u> for more information.
High High	Choose from -32,76832,767	Select a value so that any value out of range in this field causes a profile validation error. This value also appears in the HH slider on this dialog.
High	Choose from -32,76832,767	Select a value so that any value out of range in this field causes a profile validation error. This value also appears in the HI slider on this dialog.
Low	Choose from -32,76832,767	Select a value so that any value out of range in this field causes a profile validation error. This value also appears in the LO slider on this dialog.

Field	What to do	Description
Low Low	Choose from -32,76832,767	Select a value so that any value out of range in this field causes a profile validation error. This value also appears in the LL slider on this dialog.
Disable All Alarms	Click to check the checkbox	Check the box to disable all alarms. Important : When you disable all alarms, you disable process, and channel diagnostic alarms (for example, underrange and overrange). We recommend that you disable only unused channels so extraneous alarm bits are not set.
Latch Process Alarms	Click to check the checkbox	Check the box to latch an alarm in the set position even if the condition that causes the alarm disappears. Click to unlatch all alarms together. This feature is disabled when offline

Alarm Configuration tab

- 2. After the channels are configured, do one of the following:
 - Click Apply to store a change but stay on the dialog box to choose another tab.
 - Click OK to apply the change and close the dialog box.
 - Click Cancel to close the dialog box without applying changes.

Internet Protocol Tab

🖬 Module Properties: EN2T (1732E-IT4IM12R 1.1)
General* Connection Module Info Configuration Alarm Configuration Internet Protocol Port Configuration Network Calibration
Internet Protocol (IP) Settings IP settings can be manually configured or can be automatically configured if the network supports this capability.
 Manually configure IP settings
Obtain IP settings automatically using BOOTP
O Obtain IP settings automatically using DHCP
IP settings set by switches on the module
IP Settings Contiguration
Physical Module IP Address: Subnet Mask:
Gateway Address:
Domain Name: Primary DNS Server
Address:
Host Name: Secondary DNS Server Address:
Refresh communication. Set
Status: Online OK Cancel Apply Help

1. To configure your IP settings, click the Internet Protocol tab. This tab is only available for editing when the device is online. To manually configure your IP settings, specify the IP address in the Physical Module IP Address field.
2. On other fields (Domain Name, Host Name, Primary DNS Server Address, Secondary DNS Server Address), specify the corresponding parameter. Click Set and then click OK.

Port Configuration Tab

Module Properties: EN2T (1732E-IT4IM12R 1.1)		
Beneral* Connection* Module Info Configuration Alam Configuration Port Enable Link Status Alao- Negotiate Speed 1 Image: Speed Speed	nfiguration Internet Protocol Pot Configuration Network Duplex Port Selected Current Diagnostics	Calibration
Status: Offine	Refer th communication. Set +	Help

To configure the Ethernet ports, click the Port Configuration tab. This tab is only available for editing when the device is online.

To configure the ports:

То	Then	
Use the default port speed and duplex settings	Leave Auto-negotiate port speed and duplex checked. This setting determines the actual speed and duplex setting.	
Manually configure your port's speed and duplex settings	 Follow these steps. Clear the Auto-negotiate port speed and duplex checkbox. From the Current Port Speed pull-down menu, choose a port speed. From the Current Duplex pull-down menu, choose the appropriate Duplex value, that is, Half Duplex or Full Duplex. 	
IMPORTANT Consider the following w	nen you configure the module's port settings:	
 If the module is connected to speed and duplex checked or 	an unmanaged switch, leave Auto-negotiate port the module will fail.	

• If you are forcing the port speed and duplex with a managed switch, the corresponding port of the managed switch must be forced to the same settings or the module will fail.

Calibration Tab

The Calibration tab on the Module Properties dialog box lets you recalibrate the module, if necessary. Calibration corrects any hardware inaccuracies on a particular channel.

For detailed information about calibration, see <u>Calibrate Your Modules on</u> page 45.

Edit Your 1732E-OF4M12R Configuration

RSLogix 5000 programming software automatically creates module-defined data types and tags when a module is created. This section describes how to modify the default configuration for input modules.

Data types symbolically name module configuration, input and output data. Tags let you provide each a unique name, such as where the user-defined data type and slot reside on the controller. This information is used to communicate data between the controller and module.

After you have set configuration for a module, you can review and change your choices. You can change configuration data and download it to the controller while online. This is called **dynamic reconfiguration**.

Your freedom to change some configurable features, though, depends on whether the controller is in Remote Run Mode or Program Mode.

IMPORTANT	Although you can change configuration while online, you must
	go offline to add or delete modules from the project.

The editing process begins on the main page of RSLogix 5000 software.

1. On the I/O Configuration tree for your project in RSLogix 5000, right-click the name of your module.



2. Select Properties. The Module Properties dialog appears and has the following tabs available for configuration.

General Connection Module Info Fault/Program Action * Configuration* Limits Configuration* Internet Protocol Port Configuration Network Calibration

- **3.** Click any of the tabs to edit the parameters for your module. The next sections show you how to edit the different tabs in the Module Properties dialog.
 - **TIP** Tabs can be selected in any order. The following examples are for instructional purposes.

General Tab

The General tab allows you to edit general properties such as Name, IP Address, and Description for your module.

You also can edit Module Definition properties such as revision, electronic keying, and data. To do so, click Change.

Module Definition		×
Series: Revision: Electronic Keying: Data:	A V 1 V 1 Compatible Module V Deta V	
ОК	Cancel Help	

General Tab Field Description

Field Name	Description
Series	Specifies the module series.
Revision	Specifies the module's major and minor revision.
Electronic Keying	The electronic keying feature automatically compares the expected module, as shown in the RSLogix 5000 I/O Configuration tree, to the physical module before I/O communication begins. You can use electronic keying to help prevent communication to a module that does not match the type and revision expected. For each module in the I/O Configuration tree, the user-selected keying option determines if, and how, an electronic keying check is performed. Typically, three keying options are available:
	Exact Match
	Compatible Module (default value)
	Disable Keying
	Exact Match is an electronic keying protection mode that requires the physical module and the module configured in the software to match according to vendor, catalog number, major revision and minor revision. Compatible Module indicates that the module determines whether to accept or reject communication. Compatible Keying is the default setting. It allows the physical module to accept the key of the module configured in the software, provided that the configured module is one the physical module is capable of emulating. The exact level of emulation required is product and revision specific.
	Disable Keying indicates the keying attributes are not considered when attempting to communicate with a module. Other attributes, such as data size and format, are considered and must be acceptable before I/O communication is established. With Disabled Keying, I/O communication may occur with a module other than the type specified in the I/O configuration tree with unpredictable results. We generally do not recommend using Disabled Keying.

Description
Available options are Data and Listen Only, with Data as default. Calibration and Configuration options are not available for Listen Only option. Listen Only specifies a dependent connection where a device receives inputs from the target device, but does not send configuration data with the target device. A Listen Only connection only functions properly when another non-Listen Only connection exists to the same target device. A Listen Only connection does not send outputs; it only receives inputs. You can specify multiple Listen Only connections to the target device from different originators.

General Tab Field Description

Connection Tab

The Connection tab on the Module Properties dialog box lets you enter a requested packet interval (RPI), inhibit a module, and set a connection fault when the controller is in Run mode. The RPI provides a defined, maximum period of time when data is transferred to the owner-controller.

1. Choose from the options on the Connection tab.

Connection Tab Fields

Field	Description
Requested Packet Interval (RPI) (ms)	A user-defined rate at which the module updates the information sent to its owner-controller. This interval defines the slowest rate at which a module sends its data to the owner-controller. The time ranges from 2.0750 ms and is sent to the module with all other configuration parameters.
Inhibit Module	Check the box to prevent communication between the ownercontroller and the module. This option allows for maintenance of the module without faults being reported to the controller.
Major fault On Controller If Connection Fails While in Run Mode	Check the box to create a major fault if there is a connection failure with the controller while in Run mode.
Use Unicast Connection over EtherNet/IP	This option is enabled by default. Unicast connections are point to point transmissions between a source node and destination node on the network. A Frame is sent to a single destination.
Module Fault	The fault box is empty if you are offline. The type of connection fault appears in the text box if a fault occurs when the module is online.

Module Properties: EN2T (1732E-OF4M12R 1.1)
General Connection Module Info Fault/Program Action Configuration Limits Configuration Internet Protocol Port Configu
Requested Packet Interval (RPI): 20.0 🗘 ms (2.0 - 750.0)
Inhibit Module
Aajor Fault On Controller If Connection Fails While in Run Mode
✓ Use Unicast Connection over EtherNet/IP
Module Fault
Status: Offline OK Cancel Apply Help

- 2. Do one of the following:
 - Click Apply to store a change but stay on the dialog box to choose another tab.
 - Click OK if you are finished making changes.

Configuration Tab

Module Properties: EN2T (1732E-OF4M12R 1)	1)			
General Connection Module Info Fault/Program Action	Configuration Limit	ts Configuration In	ternet Protocol P	ort Configui 🔹 🕨
Channel Output Range High Engineering Low Engineering 0 0 to 10 ∨ ✓ 1 0000 ♀ 0 ♀ 1 0 to 10 ∨ ✓ 1 0000 ♀ 0 ♀				
2 0 to 10 ∨ ✓ 10000 ‡ 0 ‡ 3 0 to 10 ∨ ✓ 10000 ‡ 0 ‡				
Status: Offline	OK	Cancel	Apply	Help

1. Choose from the options on the Configuration tab.

Configuration tab

Field	Description
Channel	Indicates the four input channels 03.
Output range	Sets the output as current or voltage output, with the following output range options: Output Range 0 to 10 V • 10 to 10 V • 10 to 10 V • 10 to 10 V • 20 mA 4-20 mA

Configuration tab

Field	Description		
High Engineering	High engineering value helps determine the engineering units the signal values scale into. The high engineering term corresponds to the high signal value. The scaling equation used is shown below.		
	(Signal-LowSignal)(HighEngineering-LowEngineering)		
	High Signal - Low Signal		
Low Engineering	Low engineering helps determine the engineering units the signal values scale into. The low engineering term corresponds to the low signal value. The scaling equation used is as follows:		
	(Signal-LowSignal)(HighEngineering-LowEngineering)		
	High Signal - Low Signal		

Limits Configuration Tab

The Limits Configuration tab on the Module Properties dialog box lets you program high and low limits, and disable and latch alarms per channel.

	Module Properties: EN2T (1732E-OF4M12R 1.1)
Click Channel button to set limits — and alarm configuration for each of the 4 channels. Use the sliders to set limits. HI sets High limits; and LO for Low.	Module Properties: EN2T (1732E-OF4M12R 1.1) General Connection Module Info Fault/Program Action Configuration Limits Configuration Internet Protocol Pot Configuration 0 1 2 3 Image: Clamp Limits: Image: Clamp Limi
	Status: Offline OK Cancel Apply Help

1. Choose from the options on the Limit Configuration tab.

Limit Configuration tab

Field	What to do	Description
Channel	Select apush button to correspond to a channel (03).	Refers to the channel being configured. Click to configure.
Clamp Limits High Clamp Low Clamp	Type a high and low clamp value that limits the output from the analog module within this range.	See <u>Clamping/Limiting on page 47</u> for more information.
Disable All Alarms	Click to check the checkbox	Check the box to disable all alarms. Important : When you disable all alarms, you disable process, and channel diagnostic alarms (for example, underrange and overrange). We recommend that you disable only unused channels so extraneous alarm bits are not set.
Latch Limit Alarms	Click to check the checkbox	Check the box to latch an alarm if the controller data value exceeds the clamping limit.

- 2. After the channels are configured, do one of the following:
 - Click Apply to store a change but stay on the dialog box to choose another tab.
 - Click OK to apply the change and close the dialog box.
 - Click Cancel to close the dialog box without applying changes.

Fault/Program Action Tab

	Module P	roperties: EN2 ⁻	Г (1	732E-0F4	M12R 1.1)					
[Module Info	Fault/Program Ac	ction	Configurati	on Limits Configura	ition '	Internet Protocol	Port Configuration	Network	Calib 🔹 🕨
	Channel	Fault Mode	Т	Fault Value	Program Mode		Program Value			
	0	Go to Low Clamp	~	0 ≑	Go to Low Clamp	~	0 ≑			
	1	Go to Low Clamp	~	0 🗘	Go to Low Clamp	~	0 ≑			
	2	Go to Low Clamp	~	0 🌲	Go to Low Clamp	~	0 ≑			
	3	Go to Low Clamp	~	0 🌲	Go to Low Clamp	~	0 🗘			
S	tatus: Offline	•					OK Ca	ancel Appl		Help

1. To configure the Fault/Program Action tab, set the following parameters:

Fault/Program Action tab

Field	What to do	Description
Channel	Select a push button to correspond to a channel (03).	Refers to the channel being configured.
Fault Mode	Select from a dropdown list: Go to Low Clamp V Hold Last State Go to Low Clamp Go to High Clamp Use Fault Value	 Allows the user to select any of the following output behavior for each channel when in Fault mode: Go to Low Clamp (default) Hold Last State Go to High Clamp Use Fault Value
Fault Value	Specify a value.	Activates when Use Fault Value is selected as Fault Mode. The user needs to enter a value for the output to transition to when there is a communication fault.
Program Mode	Select from a dropdown list: Program Mode Go to Low Clamp V Hold Last State Go to Low Clamp Go to High Clamp Use Program Value	 Allows the user to select any of the following output behavior for each channel when in Program mode: Go to Low Clamp (default) Hold Last State Go to High Clamp Use Program Value
Program Value	Specify a value.	Activates when Use Program Value is selected as Program Mode. The user needs to enter a value for the output to transition to when in Program mode.

- **2.** Do one of the following:
 - Click Apply to store a change but stay on the dialog box to choose another tab.
 - Click OK if you are finished making changes.

Internet Protocol Tab

Module Properties: EN2T (1732E-OF4M12R 1.1)		
General Connection Module Info Fault/Program Action * Con	nfiguration* Limits Configuration * Internet Protocol	Port Confi _!
Internet Protocol (IP) Settings IP settings can be manually configured or can be automatically if the network supports this capability.	configured	
 Manually configure IP settings 		
Obtain IP settings automatically using BOOTP		
Obtain IP settings automatically using DHCP		
 IP settings set by switches on the module 		
IP Settings Configuration		-
Physical Module IP Address:	Subnet Mask:	
	Gateway Address:	
+		
Domain Name:	Primary DNS Server	
	Address:	
Host Name:	Secondary DNS Server Address	
	Refresh communication. Set	+
Status: Online	OK Cancel Apply	Help

- 1. To configure your IP settings, click the Internet Protocol tab. This tab is only available for editing when the device is online. To manually configure your IP settings, specify the IP address in the Physical Module IP Address field.
- 2. On the other fields (Domain Name, Host Name, Primary DNS Server Address, Secondary DNS Server Address), specify the corresponding parameter. Click Set and then click OK.

Port Configuration Tab

Мо	dule A	Propert	ties: EN2T	(1732E-0	OF4M12	R 1.1)					
Cor	nnection	n Modu	le Info Faul	t/Program A	ction C	onfiguration	n Limits Cor	figuration	Internet Protoc	ol Port Configuration	Ne
	Port	Enable	Link Status	Auto-	Spe	ed	Duplex	: Dia	Port		
	1			Negotiate	Selected	Current	Selected C	urrent			
	2				<u>×</u>		<u>~</u>				
							Refresh.com	munication	Set	~	
Statu	ıs: Offlir	ne							Cancel	Apply	Help

To configure the Ethernet ports, click the Port Configuration tab. This tab is only available for editing when the device is online.

To configure the ports:

То	Then				
Use the default port speed and duplex settings	Leave Auto-negotiate port speed and duplex checked. This setting determines the actual speed and duplex setting.				
Manually configure your port's speed and duplex settings	 Follow these steps. Clear the Auto-negotiate port speed and duplex checkbox. From the Current Port Speed pull-down menu, choose a port speed. From the Current Duplex pull-down menu, choose the appropriate Duplex value, that is, Half Duplex or Full Duplex. 				
IMPORTANT Consider the following when you configure the module's port settings: • If the module is connected to an unmanaged switch, leave Auto-negotiate por					

- If the module is connected to an unmanaged switch, leave Auto-negotiate p speed and duplex checked or the module will fail.
- If you are forcing the port speed and duplex with a managed switch, the corresponding port of the managed switch must be forced to the same settings or the module will fail.

Calibration Tab

The Calibration tab on the Module Properties dialog box lets you recalibrate the module, if necessary. Calibration corrects any hardware inaccuracies on a

particular channel. The Calibration Range that appears on the Calibration tab is dependent on the output range configured for the channel.

For detailed information about calibration, see <u>Calibrate Your Modules on</u> page 45.

Module Properties: EN2T (1732E-0	F4M12R 1.1)	
Fault/Program Action * Configuration* Lim	its Configuration * Internet Protocol Port Configuration Network Calibration	• •
Apply power to the module for at least 10 min calibrating the module.	nutes before	
Channel Calibrate Calibration Range	Start Calibration	
0 V 4-20 mA		
1 V Uto 5 V		
3 V 0to 10 V		
	1	
Status: Online	OK Cancel Apply	Help

Status and Monitoring Tabs

Although each dialog box maintains importance during online monitoring, some of the tabs, such as the Module Info and Network, are blank during the initial module configuration.

Module Properties: EN2T (1732E-IT4IM12F	(1.1)	
General Connection Module Info Configuration A	larm Configuration Internet Protoco	Port Configuration Network Calibration
Identification Vendor: Product Type: Product Code: Revision: Serial Number: Product Name:	Status Major Fault Minor Fault Internal State: Configured: Owned: Module Identity: Refresh	dule] ←
Status: Offline	ОК	Cancel Apply Help

Check the status of your module using these tabs.

🔲 Module Properties: EN2T (17	'32E-IT4IM12R 1.1)	
General Connection Module Info	Configuration Alarm Configuration Internet Protocol Port Configuration Network	ork Calibration
Network Topology:		
Network Status:		
Status: Offline	OK Cancel Apply	Help

Chapter Summary

This chapter provided instructions on how to configure the 1732E ArmorBlock Analog Input and Output modules through the RSLogix 5000 software.

Configurable Features for the Analog Input and Output Modules

Overview

This chapter describes how the different configuration parameters affect the analog input and output channels. It also includes the data structure for both modules.

Торіс	Page
Configurable Features for the 1732E-IF4M12R Input Module	43
Configurable Features for the 1732E-OF4M12R Output Module	46
Data Tables	48
Chapter Summary	52

The parameters discussed in this chapter can be configured through the RSLogix 5000 software. See the previous chapter, Configure Your Analog Input and Output Modules with RSLogix 5000 Software, to learn more about the stepby-step I/O configuration and setup process using RSLogix 5000.

Configurable Features for the 1732E-IF4M12R Input Module

The following features can be configured on each of the four channels for the 1732E-IF4M12R module, unless otherwise specified.

Feature	Page
Input Types and Ranges	44
Digital Filters	44
High Engineering/Low Engineering	45
Real-time Sampling	46
Process Alarms	46

Input Types and Ranges

6	ieneral C	Connection Mod	u	ile Info Co	nfiguration A	larm Configuratio	or
	Channel	Input Range Filter (m		Digital Filter (ms)	High Engineering	Low Engineering	
	0	4-20 mA 🛛 💙	[0 븆	16383 韋	3277 🚔	
	1	0 to 10 V	1	0 韋	16383 韋	3277 🚖	
	2	-10 to 10 V		0 韋	16383 韋	3277 韋	
	3	0 to 5 ∨	Γ	0 🌩	16383 韋	3277 🚖	
		-5 to 5 V 0-20 mA 4-20 mA					

Each of the four 1732E-IF4M12R input points can be configured as either current input or voltage input, with current mode as default configuration.

The user must do two things to use the input as a current or voltage device:

- Wire for the correct input type (see <u>page 10</u>)
- Configure accordingly through RSLogix 5000 (see page 25)

Current Mode

In current mode, the module supports either 0...20 mA or 4...20 mA input currents independently for each channel, with the latter as default input range.

Voltage Mode

In voltage mode, the module supports both unipolar ranges of 0...10V and 0...5V, and bipolar ranges of \pm 5V and \pm 10V. The nominal common mode input impedance per channel in voltage mode is 125 k Ω

Digital Filters

The digital filter smooths input data noise transients for all channels on the module. This feature is applied on a per channel basis. The digital filter value specifies the time constant for a digital first order lowpass filter on the input. It is specified in units of milliseconds. A value of 0 disables the filter.

The digital filter equation is a classic first order lag equation.

$$Yn = Yn-1 + \frac{[\Delta t]}{\Delta t + TA} (X_n - Y_n - 1)$$

Yn = Present output, filtered peak voltage (PV)

Yn-1 = Previous output, filtered PV

 $\Delta t = Module$ channel update time (seconds)

TA = Digital filter time constant (seconds)

Xn = Present input, unfiltered PV

Using a step input change to illustrate the filter response, as shown in the illustration, you can see that when the digital filter time constant elapses, 63.2% of the total response is reached. Each additional time constant achieves 63.2% of the remaining response.



To set digital filters in RSLogix 5000, go to page <u>25</u>.

High Engineering/Low Engineering

High engineering and low engineering values help determine the engineering units the signal values scale into. The high engineering term corresponds to the high signal value, while the low engineering term corresponds to the low signal value. The scaling equation used is shown below.

Ŀ	ieneral C	ionnection Mod	Digital	High	Alarm Configurat				
			Filter (ms)	Engineering	Engineering				
	0	4-20 m.A 🛛 💌	1 韋	16385 韋	3278 韋				
	1	4-20 mA 🛛 🗹	0 ≑	16383 韋	3277 韋				
	2	4-20 mA 🛛 💌	0 🜩	16383 韋	3277 🚖				
	3	4-20 m.A 🛛 💌	0 韋	16383 韋	3277 韋				
				_					

Real-time Sampling

This parameter instructs the module how often to scan its input channels and obtain all available data. The data is produced at the rate configured by the RPI parameter on the connection tab. This feature is applied on a module-wide basis.

Process Alarms

Process alarms alert you when the module has exceeded configured high or low limits for each channel. You can latch process alarms. These are set at four user configurable alarm trigger points.

- High high
- High
- Low
- Low low

To set process alarms via RSLogix 5000, go to page 26.

Configurable Features for the 1732E-OF4M12R Output Module

The following features can be configured on each of the four channels for the 1732E-OF4M12R module, unless otherwise specified.

Feature	Page
Output Types and Ranges	46
High Engineering/Low Engineering	47
Fault Mode and Program Mode	47
Clamping/Limiting	47

Output Types and Ranges

Each of the four 1732E-OF4M12R output points can be configured as either current output or voltage output, with current mode as default configuration.

The user must do two things to use the output as a current or voltage device:

- Wire for the correct output type (see page <u>10</u>)
- Configure accordingly through RSLogix 5000 (see page <u>35</u>)

Current Mode

In current mode, the module supports either 0...20 mA or 4...20 mA output currents independently for each channel, with the latter as default output range.

Voltage Mode

In voltage mode, the module supports ranges of 0...5V, -5...+5V, 0...10V, or - 10...+10V, independently for each channel.

In voltage mode, the outputs are short circuit protected to 20 mA per channel.

High Engineering/Low Engineering

See High Engineering/Low Engineering on page 45.

Fault Mode and Program Mode

The module allows the user to set output states or behavior when in program mode or fault mode, for each of the four channels. When in program mode the user can define the following go-to transition behavior for each of the four channels:

- Hold Last State instructs the module to maintain last valid state
- Go to Low Clamp defined in the Limits Configuration tab
- Go to High Clamp defined in the Limits Configuration tab
- Use Program Value user defined value in RSLogix 5000

The user can define the following go-to transition behavior for each channel when the module has a communication fault:

- Hold Last State
- Go to Low Clamp
- Go to High Clamp
- Use Fault Value user defined fault value

Clamping/Limiting

Clamping limits the output from the analog module to remain within a range configured by the controller, even when the controller commands an output

outside that range. This safety feature sets a high clamp and a low clamp. Once clamps are determined for a module, any data received from the controller that exceeds those clamps sets an appropriate limit alarm and transitions the output to that limit but not beyond the requested value.

For example, an application may set the high clamp on a module for 8V and the low clamp for -8V. If a controller sends a value corresponding to 9V to the module, the module will only apply 8V to its screw terminals.

Clamping alarms can be disabled or latched on a per channel basis.

To set clamping limits via RSLogix 5000, go to page 36.

Clamp/Limit Alarms

This function works directly with clamping. When a module receives a data value from the controller that exceeds clamping limits, it applies signal values to the clamping limit but also sends a status bit to the controller notifying it that the value sent exceeds the clamping limits.

Using the example above, if a module has clamping limits of 8V and -8V but then receives data to apply 9V, only 8V is applied to the screw terminals and the module sends a status bit back to the controller informing it that the 9V value exceeds the module's clamping limits.

To set clamping alarms via RSLogix 5000, go to page <u>36</u>.

Data Tables

The data structure of each Assembly instance used by the Analog Input and Output modules is defined in the tables below.

1732E-IF4M12R – Configuration Assembly Instance 100 Data Structure

Configuration Byte	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
45	Channel () Low Engi	neering					
67	Channel () High Eng	ineering					
89	Channel () Digital Fi	ter					
1011	Channel (Channel 0 Low Alarm						
1213	Channel (Channel 0 High Alarm						
1415	Channel (Channel 0 Low Low Alarm						
1617	Channel () High Higł	n Alarm					
18	Channel () Input Rar	ige					
19	Channel () Enable A	larm Latch					
20	Channel (Channel O Disable Alarms						
2123	Reserved (Ignore)							
2425	Channel 7	I Low Engi	neering					

Configuration Byte	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0	
2627	Channel '	Channel 1 High Engineering							
2829	Channel '	1 Digital Fi	lter						
3031	Channel '	1 Low Alar	m						
3233	Channel '	1 High Alar	m						
3435	Channel '	1 Low Low	Alarm						
3637	Channel '	1 High Higl	n Alarm						
38	Channel '	1 Input Rar	ige						
39	Channel '	1 Enable A	larm Latch						
40	Channel '	1 Disable A	larms						
4143	Reserved	(Ignore)							
4445	Channel 2	2 Low Engi	neering						
4647	Channel 2	2 High Eng	ineering						
4849	Channel 2	Channel 2 Digital Filter							
5051	Channel 2	Channel 2 Low Alarm							
5253	Channel 2	Channel 2 High Alarm							
5455	Channel 2	Channel 2 Low Low Alarm							
5657	Channel 2	Channel 2 High High Alarm							
58	Channel 2	2 Input Rar	ige						
59	Channel 2	2 Enable A	larm Latch						
60	Channel 2	2 Disable A	larms						
6163	Reserved	(Ignore)							
6465	Channel 3	3 Low Engi	neering						
6667	Channel 3	3 High Eng	ineering						
6869	Channel 3	3 Digital Fi	lter						
7071	Channel 3	3 Low Alar	m						
7273	Channel 3	3 High Alar	m						
7475	Channel 3	3 Low Low	Alarm						
7677	Channel 3	3 High Higl	n Alarm						
78	Channel 3	3 Input Rar	ige						
79	Channel 3	3 Enable A	larm Latch						
80	Channel 3	3 Disable A	larms						
8183	Reserved	(Ignore)							
8485	Update R	ate							

1732E-IF4M12R – Configuration Assembly Instance 100 Data Structure

Configuration Byte	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
45	Channel () Fault Valu	ie					
67	Channel () Idle Value)					
89	Channel () Low Engi	neering					
1011	Channel () High Engi	neering					
1213	Channel () Low Clarr	ıp					
1415	Channel () High Clan	np					
16	Channel () Output Ra	ange					
17	Channel () Fault Acti	on					
18	Channel () Idle Actio	n					
19	Channel () Enable Al	arm Latch					
20	Channel () Disable A	larms					
2123	Reserved	(Ignore)						
2425	Channel 7	l Fault Valu	ie					
2627	Channel 7	I Idle Value	9					
2829	Channel 7	I Low Engi	neering					
3031	Channel 1	I High Engi	neering					
3233	Channel 7	I Low Clarr	р					
3435	Channel 7	I High Clar	np					
36	Channel 7	l Output Ra	ange					
37	Channel 7	l Fault Stat	te					
38	Channel 7	I Idle State)					
39	Channel 7	I Enable Al	arm Latch					
40	Channel 1	l Disable A	larms					
4143	Reserved	(Ignore)						
4445	Channel 2	2 Fault Valu	Ie					
4647	Channel 2	2 Idle Value	;					
4849	Channel 2	2 Low Engi	neering					
5051	Channel 2	2 High Engi	neering					
5253	Channel 2	2Low Clam	р					
5455	Channel 2	2 High Clan	np					
56	Channel 2	2 Output Ra	ange					
57	Channel 2	2 Fault Stat	te					
58	Channel 2	2 Idle State)					
59	Channel 2	2 Enable Al	arm Latch					
60	Channel 2	2 Disable A	larms					
6163	Reserved	(Ignore)						

1732E-OF4M12R – Configuration Assembly Instance 101 Data Structure

Configuration Byte	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0	
6465	Channel	3 Fault Val	ue		•				
6667	Channel	Channel 3 Idle Value							
6869	Channel	Channel 3 Low Engineering							
7071	Channel	Channel 3 High Engineering							
7273	Channel	Channel 3 Low Clamp							
7475	Channel	Channel 3 High Clamp							
76	Channel	3 Output R	lange						
77	Channel	3 Fault Sta	ate						
78	Channel	3 Idle Stat	е						
79	Channel	Channel 3 Enable Alarm Latch							
80	Channel	Channel 3 Disable Alarms							
81	Reserved	l (Ignore)							

1732E-OF4M12R - Co	figuration Assembly	y Instance 101	Data Structure
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1732E-OF4M12R – Consumed Assembly Instance 106 Data Structure

Consumed Byte	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
01	Channel (Channel O Data						
23	Channel '	Channel 1 Data						
45	Channel 2 Data							
67	Channel 3	3 Data						

1732E-IF4M12R – Produced Assembly Instance 105 Data Structure

Produced Byte	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
03	Reserved	(must be a	zero)		÷			
45	Channel	Channel O Data						
67	Channel	Channel 1 Data						
89	Channel 2	Channel 2 Data						
1011	Channel 3	3 Data						
12	Channel	0 Status ⁽¹⁾						
13	Channel	1 Status ⁽¹⁾						
14	Channel 2	2 Status ⁽¹⁾						
15	Channel 3	3 Status ⁽¹⁾						

(1) This parameter is in Byte and has the following structure:

Bit 0 = Fault; Bit 1 = Calibration; Bit 2 = Low Alarm; Bit 3 = High Alarm; Bit 4 = Low Low Alarm; Bit 5 = High High Alarm; Bit 6 = Underrange; Bit 7 = Overrange

Produced Byte	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0	
03	Reserved	(must be z	ero)						
4	Channel (Channel O Status ⁽¹⁾							
5	Channel () Status ⁽¹⁾							
6	Channel O Status ⁽¹⁾								
7	Channel () Status ⁽¹⁾							

1732E-OF4M12R – Produced Assembly Instance 107 Data Structure

(1) This parameter is in Byte and has the following structure:

Bit 0 = Fault; Bit 1 = Calibration; Bit 2 = Low Alarm; Bit 3 = High Alarm

Chapter Summary

This chapter discussed the different configurable features for the analog input and output modules. It also provides the configuration and produced data structure tables for the modules.

Calibrate Your Modules

Overview

The Analog Input and Output modules are shipped to you calibrated but calibration is also made available through the RSLogix 5000 software should you choose to recalibrate to increase module accuracy for your specific application.

This chapter shows you how to calibrate your modules. It includes the following topics.

Торіс	Page
Difference of Calibrating an Input Module and an Output Module	53
Calibrate the Input Module (1732E-IF4M12R)	54
Calibrate the Output Module (1732E-OF4M12R)	58

IMPORTANT The analog input module can be calibrated on a channel-by-channel basis or with the channels grouped together, while the output module only allows for channels to be calibrated one at a time. Regardless of which option you choose, we recommend you calibrate all channels on your module each time you calibrate. This will help you maintain consistent calibration readings and improve module accuracy.
 Calibration is meant to correct any hardware inaccuracies that may be present on a particular channel. The calibration procedure compares a known standard, either input signal or recorded output, with the channel's performance and then calculating a linear correction factor between the measured and the ideal.
 The linear calibration correction factor is applied on every input or output same to obtain maximum accuracy.

Difference of Calibrating an Input Module and an Output Module

Although the purpose of calibrating analog modules is the same for input and output modules, to improve the module's accuracy and repeatability, the procedures involved differs for each.

- When you calibrate input modules, you use current or voltage calibrators to send a signal to the module to calibrate it.
- When you calibrate output modules, you use a digital multimeter (DMM) to measure the signal the module is sending out.

To maintain your module's accuracy specifications, we recommend you use calibration instruments with specific ranges. The table lists the recommended instruments for each module.

Module	Recommended Instrument Range		
1732E-IF4M12R	-10V+10V source ±500 μV accuracy 020 mA source ±2 μA accuracy		
1732E-OF4M12R	DMM accurate to within ±500 μV or ±2 μA		
IMPORTANT Do not calibrate your module with an instrument that is less accurate than those recommended to avoid anomalies.			
Calibration data d	ation appears to occur normally but the module gives inaccurate luring operation.		
• A calil	bration fault occurs, forcing you to abort calibration.		
The calibration	alibration fault bits are set for the channel you attempted to ate. The bits remain set until a valid calibration is completed.		
 In this accura 	case, you must recalibrate the module with an instrument as ate as recommended.		

Calibrate in Program or Run Mode

You must be online to calibrate your analog I/O modules by using RSLogix 5000 software. When you are online, choose Program mode as the state of your program during calibration.

IMPORTANT The module freezes the state of each channel and does not update the controller with new data until after the calibration ends. This could be hazardous if active control were attempted during calibration.

Calibrate the Input Module (1732E-IF4M12R)

Input calibration is a multi-step process that involves multiple services being sent to the module.

The 1732E-IF4M12R module is used in applications requiring voltage or current. The module offers the following input ranges:

- -10...10V
- 0...10V
- 0...5V
- -5...5V
- 0...20 mA
- 4...20 mA

IMPORTANT Apply power to the power supply and module for at least 10 minutes before calibrating the module.

While you are online, you must access the Calibration tab on the Module Properties dialog box through RSLogix 5000.

Follow these steps to calibrate your module.

1. Click Calibration Tab on the Module Properties dialog box.

	Module Properties: EN2T (1732E-IF4M12R 1.1)	
	General Connection Module Info Configuration Alarm Configuration Internet Protocol Post Configuration Network Call Apply power to the module for at least 10 minutes before calibrating the module. Channel Calibration Range O ✓ 4-20 mA Start Calibration 0 ✓ 4-20 mA Start Calibration Start Calibration 2 ✓ 4-20 mA Start Calibration 3 ✓ 4-20 mA Start Calibration	libration
Choose whether to calibrate each — channel one at a time or in groups all at once	Calibrate Channels: In groups One At a Time	
	Status: Online DK Cancel Apply	Help

- 2. Check the Calibrate checkbox to specify which channel to calibrate. In this example, check Channels 0...3.
- 3. Under Calibrate Channels select One At a Time.
- 4. Click Start Calibration. This button is active when:
 - the system is online, and
 - you selected at least one of the channels.

Note that you can press the F1 button on your keyboard or click Help from the wizard and warning message that appear to get detailed information about the procedures for calibration.

5. After clicking Start Calibration, a warning dialog appears notifying you of the risk involved in calibrating an active system and gives you the option to quit.

⚠	DANGER. Calibration should not be performed on a module currently being used for control. All channels will freeze at their current values and control may be interrupted.
	Continue with Calibration?
	OK Cancel Help

If at least one channel has been selected and there is a mismatch between the device in the RSLogix 5000 I/O Configuration and the actual physical device, another warning dialog comes up. It informs you that this is dangerous with an active system and there is a mismatch. This message box gives you an option to quit. Help is provided to you more information.

1	DANGER. Calibration should not be performed on a module currently being used for control. There also exists a module identity mismatch i.e. the module in the I/O tree and the actual physical module are mismatched. All channels will freeze at their current values and control may be interrupted.				
	Continue with Calibration?				
	OK Cancel Help				

From the Danger dialog, for a module not currently used for control, click OK to continue.

6. The Low Value dialog appears. Set the calibrator for the low reference and apply it to the module.

Input Calibration - Low Value	<
Attach Low Reference Source(s) to the following channel(s): Channel 0	
Press "Next" to start the Low Reference Calibration (4 mA)	
Retry Next Einish Help]

Click Next to start low reference calibration.

- **TIP** If several channels have been selected for calibration with One At a Time option enabled, only one channel will appear in the list at the first round of calibration (that is, after low reference and high reference calibration).
- **TIP** If calibration is configured to be done In Groups, the Low Value dialog box shows all the channels enabled for calibration.

7. Set the calibrator for the high reference voltage and apply it to the module The High Value dialog appears.

Input Calibration - High Value	
Attach High Reference Source(s) to the following channel(s) Channel 0	
Press "Next" to start the High Reference Calibration(20 mA)	
Retry Next Einish Help	

TIP If several channels have been selected for calibration with One At a Time option enabled, only one channel will appear in the list at the first round of calibration (that is, after low reference and high reference calibration).

TIP If calibration is configured to be done In Groups, the High Value dialog box shows all the channels enabled for calibration.

8. From the High Value dialog, click Next to start calibration. The Input Calibration - Results dialog appears. It shows you the results of calibration.

Input Calibration	on - Results		X
Calibration of the completed:	following channe	el(s) has been	
Channel 0: 9	Success		
The colibustion of	and the state of the st		
The calibration of	onstants of the ti	iannei(s) nas bei	en saveu.
<u>R</u> etry	Next	<u>F</u> inish	<u>H</u> elp

- For failed calibration, go to step <u>9</u>.
- For successful calibration, go to step <u>10</u>.
- 9. If the calibration failed, click Retry to recalibrate the same channel. This takes you back to steps <u>6</u>...<u>8</u> until you get successful calibration on the channel.
- If the calibration is successful, click Next to start calibration on the next channel (in this example, channel 1). This takes you back to steps <u>6</u>...<u>8</u>. You will have to go through the same cycle of steps for each of the next channels lined up for calibration.
- **11.** After successful calibration on the channel(s), click Finish to close the Calibration Wizard.

Calibrate the Output Module (1732E-OF4M12R)

Output calibration is a multi-step process that involves measuring a signal from the module. This section has two parts, as shown in the table.

Торіс	Page
Current Meter Calibration	58
Voltage Meter Calibration	61

Current Meter Calibrations

RSLogix 5000 software commands the module to output specific levels of current. You must measure the actual level and record the results. This measurement allows the module to account for any inaccuracies.

While you are online, you must access the Module Properties dialog box. See <u>Edit</u> <u>Your 1732E-OF4M12R Configuration on page 30</u>.

Follow these steps to calibrate your module.

- 1. Connect your current meter to the module.
- 2. Go to the Configuration tab on the Module Properties dialog box.

Module Properties: EN2T (1732E-0F4M12R 1.1)	- 🗆 🛛
General Connection Module Info Fault/Program Action Configuration* Limits Configuration Internet Protocol Port Co	nfigi 🔹 🕨
Channel Output Range High Engineering Low Engineering 0 4.20 mA 10000 ‡ 0 ‡ 2 4.20 mA 10000 ‡ 0 ‡ 3 4-20 mA 10000 ‡ 0 ‡	
Status: Offline OK Cancel Apply	Help

3. At the Output Range, choose the range from the pull-down menu to calibrate the channels. Click Apply.

	Module P	ropertie	s: EN2T (1732E-0	DF4M12R 1.1	0				
ſ	Fault/Progra	am Action	Configuration Limit	s Configuration	Internet Protocol	Port Configu	ration Network	Calibration	< >
	Apply pow calibrating	er to the mo the module	odule for at least 10 mi	nutes before					
	Channel	Calibrate	Calibration Range]			Start Calibration	1	
	0		4-20 mA						
	1		4-20 mA	_					
	3		4-20 mA	_					
			1201111						
s	tatus: Onlin	-					ancel	Applu	Help
Ŭ	Caracter Offiniti	0						OPPY	TOP

4. Click the Calibration Tab on the Module Properties dialog box.

- **5.** Set the channels to be calibrated. In this example, all channels are enabled for calibration.
 - **TIP** For the output module, calibration is done one channel at a time.
- **6.** Click Start Calibration to access the Calibration Wizard. This button is active when:
 - the system is online, and
 - you selected at least one of the channels.

Note that you can press the F1 button on your keyboard or click Help from the wizard and warning message that appear to get detailed information about the procedures for calibration.

7. After clicking Start Calibration, a warning dialog appears notifying you of the risk involved in calibrating an active system and gives you the option to quit.

nacogo	. 5000
1	DANGER. Calibration should not be performed on a module currently being used for control. All channels will freeze at their current values and control may be interrupted.
	Continue with Calibration?
	OK Cancel Help

If at least one channel has been selected and there is a mismatch between the device in the RSLogix 5000 I/O Configuration and the actual physical device, another warning dialog comes up. It informs you that this is dangerous with an active system and there is a mismatch. This message box gives you an option to quit. Help is provided to you more information.

RSLogix	5000 ×
1	DANGER. Calibration should not be performed on a module currently being used for control. There also exists a module identity mismatch i.e. the module in the I/O tree and the actual physical module are mismatched. All channels will freeze at their current values and control may be interrupted.
	Continue with Calibration?
	OK Cancel Help

8. From the Danger dialog, for a module not currently used for control, click OK to continue.

The Output Calibration - Low Value dialog appears.

Output Calibration - Low Value
The output module is producing 4 mA on Channel 0. Record the Measured Value in milliamps.
Measured Value: 4.000 📩 mA
Retry Next Einish Help

- 9. Record the results of your measurement.
- 10. Click Next. The Output Calibration High Value dialog appears.



- 11. Record the results of your measurement.
- **12.** Click Next to calibrate the module. The Output Calibration Results page appears.

Calibration of following channel(s) has been completed: Channel 0 : Fail Press "Retry" to calibrate the channel(s) that did not calibrate successfully.				
Channel 0 : Fail Press "Rety" to calibrate the channel(s) that did not calibrate successfully.	Calibration of follo	owing channel(s) h	as been completed:	
Press "Retry" to calibrate the channel(s) that did not calibrate successfully.	Channel	0 : Fail		
Press "Retry" to calibrate the channel(s) that did not calibrate successfully.				
Press "Retry" to calibrate the channel(s) that did not calibrate successfully.				
successfully.				
	Press "Retry" to a	calibrate the cham	nalla) that did not cal	brata
	Press "Retry" to a successfully.	calibrate the chan	nel(s) that did not cali	brate

- For failed calibration, go to step <u>13</u>.
- For successful calibration, go to step <u>14</u>.
- **13.** If the calibration failed, click Retry to recalibrate the same channel. This takes you back to steps <u>8...12</u> until you get successful calibration on the channel.
- 14. If the calibration is successful, click Next to start calibration on the next channel (in this example, channel 1). This takes you back to steps <u>8</u>...<u>12</u>. You will have to go through the same steps for each of the next channels lined up for calibration.
- **15.** After successful calibration on the channel(s), click Finish to close the Calibration Wizard.

Voltage Meter Calibrations

RSLogix 5000 software commands the module to output specific levels of voltage. You must measure the actual level and record the results. This measurement allows the module to account for any inaccuracies.

While you are online, you must access the Module Properties dialog box. See <u>Edit</u>. <u>Your 1732E-OF4M12R Configuration on page 30</u>.

Follow these steps to calibrate your module.

- 1. Connect your voltage meter to the module.
- 2. Go to the Configuration tab on the Module Properties dialog box.

	Module F	ropertie	s: EN	2T (17:	32E-(OF4M12R 1.1)					
ſ	General (Connection	Mod	ule Info	Fault/	Program Action	Configuration*	Limits Configu	ration Int	ernet Protocol	Port Configu	< >
	Channel	Output Ra	ange	High Enginee	n ring	Low Engineering						
	0	4-20 mA	~	1000	0 ŧ	0 🜩						
	1	4-20 mA	<u>×</u>	1000		0 🔤						
	3	4-20 mA	~	1000	0 1	0 🗧						
s	tatus: Offlir	ie							Cancel	Apply	Hel	p

- **3.** At the Output Range, choose the range from the pull-down menu to calibrate the channels. Click Apply.
- 4. Click the Calibration Tab on the Module Properties dialog box.

	Module P	ropertie	s: EN2T (173)	2E-OF4M12R 1.1)				
ſ	Fault/Progra	am Action	Configuration*	Limits Configuration	Internet Protocol	Port Configuration	on Network	Calibration	< >
	Apply pow calibrating	er to the m the module	odule for at least 1 e.	0 minutes before					
	Channel	Calibrate	Calibration Ran	ge		s	tart Calibration		
	0		0 to 10 V						
	2		0 to 10 V						
	3		0 to 10 V						
	tahun oaka	_							Hala
3	tatus. Unlini	e							Help

- **5.** Set the channels to be calibrated. In this example, all channels are enabled for calibration.
 - **TIP** For the output module, calibration is done one channel at a time.
- **6.** Click Start Calibration to access the Calibration Wizard. This button is active when:
 - the system is online, and
 - you selected at least one of the channels.

Note that you can press the F1 button on your keyboard or click Help from the wizard and warning message that appear to get detailed information about the procedures for calibration.

7. After clicking Start Calibration, a warning dialog appears notifying you of the risk involved in calibrating an active system and gives you the option to quit.

1	DANGER. Calibration should not be performed on a module currently being used for control All channels will freeze at their current values and control may be interrupted.
	Continue with Calibration?
	OK Cancel Help

If at least one channel has been selected and there is a mismatch between the device in the RSLogix 5000 I/O Configuration and the actual physical device, another warning dialog comes up. It informs you that this is dangerous with an active system and there is a mismatch. This message box gives you an option to quit. Help is provided to you more information.

RSLogix	5000
⚠	DANGER. Calibration should not be performed on a module currently being used for control. There also exists a module identity mismatch i.e. the module in the I/D tree and the actual physical module are mismatched. All channels will freeze at their current values and control may be interrupted.
	Continue with Calibration?
	OK Cancel Help

8. From the Danger dialog, for a module not currently used for control, click OK to continue.

The Output Calibration - Low Value dialog appears.

Output Calibration - Low Value
The output module is producing 0 V on Channel 0. Record the measured value in volts.
Measured Value: 0 📩 v
Retry Next Einish Help

- 9. Record the results of your measurement.
- 10. Click Next. The Output Calibration High Value dialog appears.

Output Calibration - High Value
The output module is producing 10 V on Channel 0. Record the measured value in volts.
Measured Value: 10 📩 V
Retry Next Einish Help

11. Record the results of your measurement.

12. Click Next to calibrate the module. The Output Calibration Results page appears.

Calibration of follo	owing channel(s) ha	as been completed:	
Channel	0 : Fail		
Drass ¹¹ D atru ¹¹ to .	oslibusto the observ	elle) that did not oak	husta
Press "Retry" to successfully.	calibrate the chann	el(s) that did not cal	brate

- For failed calibration, go to step <u>13</u>.
- For successful calibration, go to step <u>14</u>.
- **13.** If the calibration failed, click Retry to recalibrate the same channel. This takes you back to steps <u>8...12</u> until you get successful calibration on the channel.
- 14. If the calibration is successful, click Next to start calibration on the next channel (in this example, channel 1). This takes you back to steps <u>8</u>...<u>12</u>. You will have to go through the same steps for each of the next channels lined up for calibration.
- **15.** After successful calibration on the channel(s), click Finish to close the Calibration Wizard.

Chapter Summary

This chapter provided a step-by-step guide on how to calibrate your ArmorBlock analog input and output modules.
Troubleshoot the Modules

This chapter describes the different status indicators available in the analog input and output modules, 1732E-IF4M12R and 1732E-OF4M12R, and how to interpret these indicators to help troubleshoot the modules. It also includes a section on how to check your module for faults through the RSLogix 5000 software.

Interpret Status Indicators

The 1732E-IF4M12R and 1732E-OF4M12R modules have the following status indicators:

- Network, Module, and Link status indicators for EtherNet/IP
- Auxiliary power status indicator
- Individual I/O status indicators for inputs



Indicator	Status	Description	
Module status	Off	No power applied to the device.	
	Flashing red/ green	The module is performing POST (Power-On Self Test), which completes within 30 s.	
	Green	Device operating normally.	
	Flashing red	Module has experienced a recoverable fault.	
	Red	Unrecoverable fault – may require device replacement.	
Network status	Off	The device is not initialized or the module does not have an IP address.	
	Flashing green	The device has no CIP connections. The device has an IP address, but no CIP connections are established.	
	Green	Device is online, has an IP address. CIP connections are established.	
	Flashing red	One or more connections have timed out.	
	Red	The module has detected that its IP address is already in use.	
	Flashing red/ green	The module is performing a power-on self test (POST).	
Network link status (Link 1/Link 2)	Off	No link established.	
	Green	Link established on indicated port at 100 Mbps.	
	Flashing green	Link activity present on indicated port at 100 Mbps.	
	Yellow	Link established on indicated port at 10 Mbps.	
	Flashing yellow	Link activity present on indicated port at 10 Mbps.	
Auxiliary	Off	Auxiliary power off or not connected.	
Power status	Green	Auxiliary power applied to device.	
I/O status	Off	The input or output channel is inactive, can be calibrated.	
	Flashing Green	Channel is calibrating.	
	Green	1732E-IF4M12R – Normal operation, inputs being scanned. 1732E-OF4M12R – The output is active and under control.	
	Flashing Red	 1732E-IF4M12R – Fault. Channel is at end of range. 1732E-OF4M12R – Output fault. The output is open (current mode only), or a low/high clamp alarm is present. 	
	Red	1732E-OF4M12R – Auxiliary power disconnected or off.	

Indicator Status for Modules

Check for Faults

In addition to the status indicators on the module, RSLogix 5000 software alerts you to fault and other conditions in one of three ways:



Notification in the Tag Monitor – General module faults are also reported ٠ in the Tag Monitor. Communication faults are reported in the input tags.

Warning signal on the main screen next to the module - This occurs when

RSLogix 5000 software generates 1 s in . response to a module communication fault. In this example, a communication fault occurred between the controller and the module, so the controller automatically writes 1 s for all bits in the word.

Sco	pe: 👔 ArmorBlock_Con 🔽	Show:	All Tags		🔽 🛛 Entes
N	lame		18 (Value +	Force Mask
	- TEST_1732EIT4IM12R:I		{}	{}	
	TEST_1732EIT4IM12R:I.	ChOCalib	ration	0	
	+-TEST_1732EIT4IM12R:I.	Ch0D ata		2#0000_0000_0000_0000	
×	TEST_1732EIT4IM12B:I.	ChOFault		2#0000_0000_0000_0000_0000_0000	
	TEST_1732EIT4IM12B:I.	ChOHAla	rm	0	
	TEST_1732EIT4IM12B:I.	ChOHHA	larm	0	
	TEST_1732EIT4IM12B:I.	ChOLalar	m	0	
	-TEST_1732EIT4IM12B:I.	ChOLLA	arm	0	
	-TEST_1732EIT4IM12B:I.	Ch00 ver	range	0	
	-TEST_1732EIT4IM12B:I.	ChOUnde	errange	0	
	-TEST_1732EIT4IM12R:I.	Ch1Calib	ration	0	
	+ TEST_1732EIT4IM12R:I.	Ch1Data		0	
	-TEST_1732EIT4IM12R:I.	Ch1Fault		0	
	-TEST_1732EIT4IM12R:I.Ch1HAlarm		rm	0	
	-TEST_1732EIT4IM12R:I.Ch1HHAlarm		larm	0	
	-TEST_1732EIT4IM12R:I.	Ch1LAla	m	0	
	-TEST_1732EIT4IM12R:I.	Ch1LLA	arm	0	
	TEST_1732EIT4IM12R:I.	Ch10ver	range	0	

Warning icon appears when a communications

Notes:

Specifications

General Specifications

The analog input and output modules, 1732E-IF4M12R and 1732E-OF4M12R, have the following general specifications.

General Specifications

Attributes	Value
Voltage, power, max	30V DC
Voltage, power, min	12V DC
Module power	1230V DC @ @ 150mA – 1732E-IF4M12R 1230V DC @ @ 250mA – 1732E-0F4M12R
Power consumption	3 W @ 24V DC, typical 3.5 W, max (module unloaded)
Isolation voltage	50V (continuous), Basic Insulation Type Type tested @ 707V DC for 60 s
Communication rate	EtherNet/IP 10/100 Mbps Full or half-duplex 100 meter per segment
Status indicators	Module status – red/green Network status – red/green Link status – green/yellow Auxiliary power status – green I/O LED – red/green
Dimensions, approx., HxWxD	179 x 37 x 27 mm (7.05 x 1.46 x 1.06 in.)
Weight, approx.	0.34 kg (0.75 lb)
Wiring category ⁽¹⁾	1 – on signal ports 1 – on power ports 1 – on communication ports

 Use this Conductor Category information for planning conductor routing. Refer to publication <u>1770-4.1</u>, Industrial Automation Wiring and Grounding Guidelines.

Input Specifications

The 1732E-IF4M12R module has the following input specifications.

Input Specifications – 1732E-IF4M12R

Attributes	Value
Number of inputs	4
Resolution, min	16 bits
Data format	16-bit sign magnitude
Conversion rate	1.005 kHz per channel
Input type	Configurable as voltage or current inputs
Notch Filter	1 kHz per channel

Attributes	Value
Input range Current input Voltage input	32 mA, 275 mW ±30V, 20 mA, 25 mW
Input impedance	125 k Ω per channel
Accuracy	0.1% Full Scale @ 25 °C (77 °F)
Accuracy drift with temperature, max	40 ppm % Full Scale /°C @ 25 °C (77 °F)
Calibration	Factory calibrated. Calibration is also supported through RSLogix 5000.
Overload support Current input Voltage input	32 mA 30V continuous

Input Specifications – 1732E-IF4M12R

Output Specifications

The 1732E-OF4M12R module has the following input specifications.

Output Specifications – 1732E-OF4M12R

Attributes	Value
Number of outputs	4
Resolution, min	16 bits
Data format	16-bit sign magnitude
Conversion rate	≤2 ms
Output type	Configurable as voltage or current per channel
Output range Current output Voltage output	020 mA, 420 mA +/-10V, 10 mW
Short circuit protection, max Current output Voltage output	20 mA (020 mA mode) 20 mA per channel
Accuracy	0.1% Full Scale @ 25 °C (77 °F)
Accuracy drift with temperature, max	40 ppm % Full Scale /°C @ 25 °C (77 °F)
Calibration	Factory calibrated. Calibration is also supported through RSLogix 5000.

Environmental Specifications

The analog input and output modules, 1732E-IF4M12R and 1732E-OF4M12R, have the following environmental specifications.

Environmental Specifications

Attribute	Value
Temperature, operating	IEC 60068-2-1 (Test Ad, Operating Cold), IEC 60068-2-2 (Test Bd, Operating Dry Heat), IEC 60068-2-14 (Test Nb, Operating Thermal Shock): -2060 °C (-4140 °F)
Temperature, nonoperating	IEC 60068-2-1 (Test Ab, Unpackaged Nonoperating Cold), IEC 60068-2-2 (Test Bb, Unpackaged Nonoperating Dry Heat), IEC 60068-2-14 (Test Na, Unpackaged Nonoperating Thermal Shock): -4085 °C (-40185 °F)
Temperature, ambient, max	60 °C (140 °F)
Relative humidity	IEC 60068-2-30 (Test Db, Unpackaged Damp Heat): 595% noncondensing
Vibration	IEC60068-2-6 (Test Fc, Operating): 5 g @ 10500 Hz
Shock, operating	IEC60068-2-27 (Test Ea, Unpackaged Shock): 30 g
Shock, nonoperating	IEC60068-2-27 (Test Ea, Unpackaged Shock): 50 g
Emissions	CISPR 11: Group 1, Class A
ESD immunity	IEC 61000-4-2: 6 kV contact discharges 8 kV air discharges
Radiated RF immunity	IEC 61000-4-3: 10V/m with 1 kHz sine-wave 80% AM from 802000 MHz 10V/m with 200 Hz 50% Pulse 100% AM at 900 MHz 10V/m with 200 Hz 50% Pulse 100% AM at 1890 MHz 10V/m with 1 kHz sine-wave 80% AM from 20002700 MHz
EFT/B immunity	IEC 61000-4-4: ±3 kV @ 5 kHz on power ports ±3 kV @ 5 kHz on signal ports ±3 kV @ 5 kHz on communication ports
Surge transient immunity	IEC 61000-4-5: ± 2 kV line-line (DM) and ± 2 kV line-earth (CM) on power ports $\pm 500V$ line-line (DM) and ± 1 kV line-earth (CM) on signal ports ± 2 kV line-earth (CM) on communication ports
Conducted RF immunity	IEC 61000-4-6: 10V rms with 1 kHz sine-wave 80% AM from 150 kHz80 MHz
Enclosure type rating	Meets IP65/66/67/69K (when marked)

Certifications

The analog input and output modules, 1732E-IF4M12R and 1732E-OF4M12R, have the following certifications.

Certifications

Certification (when product is marked) ⁽¹⁾	Value
c-UR-us	UL Recognized Component Industrial Control Equipment, certified for US and Canada. See UL File E322657.
CE	European Union 2004/108/EC EMC Directive, compliant with: EN 61326-1; Meas./Control/Lab., Industrial Requirements EN 61000-6-2; Industrial Immunity EN 61000-6-4; Industrial Emissions EN 61131-2; Programmable Controllers (Clause 8, Zone A & B)
C-Tick	Australian Radiocommunications Act, compliant with: AS/NZS CISPR 11; Industrial Emissions
KC	Korean Registration of Broadcasting and Communications Equipment, compliant with: Article 58-2 of Radio Waves Act, Clause 3
EtherNet/IP	ODVA conformance tested to EtherNet/IP specifications.

(1) See the Product Certification link at <u>http://www.ab.com</u> for Declarations of Conformity, Certificates, and other certification details.

1732E ArmorBlock Embedded Web Server

Introduction

Rockwell Automation offers enhanced 1732E ArmorBlock for your EtherNet/IP control systems so you can monitor data remotely via web pages.

This chapter shows how you can use the module's web server.

Торіс	Page
Typical Applications	73
Browser Requirements	73
Access the Home Page of the Web Server	74
Log On to the Web Server	74
Navigate the 1732E ArmorBlock I/O	75

Typical ApplicationsThe module provides access to internal and network diagnostics. This access
opens up different, remote access applications to control systems. Use the
ArmorBlock I/O web browser to remotely access module data. Use a web browser
to monitor live module data and access diagnostic information.Browser RequirementsYou can access the 1732E ArmorBlock I/O web pages only with Internet
Explorer 6.0 or higher. To access data view pages, the browser requires Javascript
support.The supported display size is 640 x 480 or greater. Smaller display sizes work but
might require extensive scrolling to view the information.

Access the Home Page of the Web Server

From your web browser, enter the IP address of the 1732E ArmorBlock module. The module displays its home page.

	🖉 New Tab - Microsoft Inte	rnet Explorer Module h	iome page
Specify the IP address of the	🕞 🗢 🙋 http://192.16	8.1.252	
	File Edit View Favorites	Tools Help	
Allen-Bradley	1732E-IF4M12	R —	
Expand Minimize	Diagnostic Overview	Network Settings Ether	net Statistics 🔪 I/O Connec
Diagnostics	Ring Status		Modu
Diagnostic Overview	Network Topology	Linear	Switch
Network Settings	Network Status	Norma	I
Ethernet Statistics I/O Connections Configuration	Ring Supervisor	0.0.0.) 00:00:00:00
	System Resource U	tilization	
	CPU Utilization	6%	
	Module Uptime	00h:0	1m:00s

Log On to the Web Server

Many of the features of the 1732E ArmorBlock I/O require you to log on with appropriate access. If you select a feature, such as Configuration, the 1732E ArmorBlock I/O prompts you to enter your user name and password. The user name is Administrator. The default password is blank. Both are case sensitive.

at to 102 169 1 252

	connect to 15	2.100.1.232	E 📫	
Nefault Access				
User Name: administrator Password: <blank></blank>	The server 192. username and p	The server 192.168.1.252 at 1732E-IT4IM12R requires a username and password.		
	Warning: This se password be set without a secure	erver is requesting that your us nt in an insecure manner (basic e connection).	ername and authentication	
	User name:	£	*	
	Password:			
		Remember my passwo	ord	
		ОК	Cancel	

Navigate the 1732E ArmorBlock I/O

You navigate the web server pages by using the navigation panel on the left of the screen. There are also tabs across the top you can use to navigate the sections within folders

Tabs across the top match the documents within a	Allen-Bradley 1732	2E-IF4M12R		
folder, as shown in the left navigation panel.	Expand Minimize	Diagnostic Overview Network Settings	Ethernet Statistics I/O	Connection
,	Diagnostics	Ring Status		Module S
	Diagnostic Overview	Network Topology	Linear	Switches
Click folders to open ———	Network Settings	Network Status	Normal	
and close additional levels of information.	Life Connections	Ring Supervisor	0.0.0.0 00:00:00:00:00:00	
	7	System Resource Utilization		
		CPU Utilization	6%	
	/	Module Uptime	00h:01m:00s	
Click a document to display ——/		CIP Connection Statics		
specific information.		Current CIP Msg Connections	0	
		CIP Msg Connection Limit	10	
		Max Msg Connections Observed	0	
		Current CIP I/O Connections	0	
		CIP I/O Connection Limit	15	
		Max I/O Connections Observed	0	

Access Diagnostic Information

You can view specific diagnostic information by clicking Diagnostic Overview on the navigational panel on the left.

	Allen-Bradley 17	32	2E-IF4M12R			
	Expand Minimize	<	Diagnostic Overview	Network Sett	ings Ethernet Statistics	I/O Connections
Click the Diagnostics	Diagnostics		Network Interface			Ethernet Port 1
tolder to expand the	Diagnostic Overview		Ethernet Address (MAC))	00:00:bc:e5:d0:b2	Interface State
navigation, then click	Network Settings		IP Address		192.168.1.13	Link Status
the Diagnostic	Ethernet Statistics		Subnet Mask		255.255.255.0	Media Speed
Overview page.	I/O Connections		Default Gateway		192.168.1.1	Duplex
	Configuration		Primary Name Server			Autonegotiate Statu
			Secondary Name Server	r.		natonegotiate otat
View diagnostic			Default Domain Name			
			Host Name			Ethernet Port 2
			Name Resolution	DNS Enabled	Interface State	
Utilization, and CIP						Liek Status
Connection Statistics.			Ethernet Interface Con	figuration		Madia Casad
			Obtain Network Configu	ration	Switcher	Media Speed
			Obtain Network Conligu	iration	Switches	Duplex
						Autonegotiate Statu
		Ţ	Copyright © 2011 Rockwel	ll Automatio	n, Inc. All Rights Reserved.	

Access Configuration Information

You can also view configuration information through the Web Server pages. Click Configuration folder.

Click the Configuration ———	Allen-Bradley	17326	E-IF4M12R	
folder to expand the navigation.	Expand Mini	mize 🔥	Device Identity Network Configuration	Device Services
	Diagnostics		Device Information	
	Configuration	_	Device Name	1732E-IF4M12R
	Network Configurati	on	Device Description	
You can view and edit Device Identity,	Device Services		Device Location	
Network Configuration and Device Services information			Apply Changes	
			Note: Values on this page are in non-volatile Changes to these parameters do not take ef Copyright © 2011 Rockwell Automation, Inc.	memory. fect until this device h All Rights Reserved.

Module Tag Definitions

The 1732E-IF4M12R and 1732E-OF4M12R modules have the following sets of tags:

- Configuration
- Input
- Output (for 1732E-OF4M12R only)

Module Tags for 1732E-IF4M12R

Input Tags (1732E-IF4M12R)

Tag Name	Data Type	Definition
I.Fault	DINT	Collection of all module level fault bits.
I.Ch0Data I.Ch1Data I.Ch2Data I.Ch3Data	INT	The channel input signal represented in counts where -32,768 counts is the minimum detectable input signal and 32,767 counts is the maximum detectable.
I.Ch0Fault I.Ch1Fault I.Ch2Fault I.Ch3Fault	BOOL	Individual channel fault status bit. Indicates a 'hard' fault has occurred on the channel that means: calibration is ongoing; or if an input, an overrange or underrange condition is present These bits also are set by the controller if communication is lost with the I/O module.
I.Ch0Calibration I.Ch1Calibration I.Ch2Calibration I.Ch3Calibration	BOOL	Indicates if calibration is currently in progress on a channel.
I.Ch0Lalarm I.Ch1Lalarm I.Ch2Lalarm I.Ch3Lalarm	BOOL	Low alarm bits that set when the input signal moves beneath the configured low alarm trigger point, C.Ch<03>LAlarmLimit. Remains set until the input signal moves above the trigger point, unless latched via C.Ch<03>LimitAlarmLatch.
I.Ch0HAlarm I.Ch1HAlarm I.Ch2HAlarm I.Ch3HAlarm	BOOL	High alarm bit that sets when the input signal moves above the configured high alarm trigger point, Ch<03>HAlarmLimit. emains set until the input signal moves below the trigger point, unless latched via Ch<03>LimitAlarmLatch of the high alarm trigger point.
I.Ch0LLAlarm I.Ch1LLAlarm I.Ch2LLAlarm I.Ch3LLAlarm	BOOL	Low low alarm bit that sets when the input signal moves beneath the configured low low alarm trigger point, Ch<03>LLAlarmLimit. Remains set until the input signal moves above the trigger point, unless latched via Ch<03>LimitAlarmLatch.
I.Ch0HHAlarm I.Ch0HHAlarm I.Ch0HHAlarm I.Ch0HHAlarm	BOOL	High high alarm bit that sets when the input signal moves above the configured high high alarm trigger point, Ch<03>LimitAlarmLatch.
I.Ch0Underrange I.Ch1Underrange I.Ch1Underrange I.Ch1Underrange	BOOL	Alarm bits indicating the channel's input is less than the minimum detectable input signal.

Input Tags (1732E-IF4M12R)

Tag Name	Data Type	Definition
I.Ch00verrange I.Ch10verrange I.Ch20verrange I.Ch30verrange	BOOL	Alarms bit indicating the channel's input is greater than the maximum detectable input signal.

Configuration Tags (1732E-IF4M12R)

Tag Name	Data Type	Definition	
C.ChOLEngineering C.Ch1LEngineering C.Ch2LEngineering	INT	The low engineering value helps determine the engineering units the signal values scale into. The low engineering term corresponds to the low signal value. The scaling equation used is as follows:	
C.Ch3LEngineering		(Signal-LowSignal)(HighEngineering-LowEngineering)	
		High Signal - Low Signal	
C.Ch0HEngineering C.Ch1HEngineering C.Ch2HEngineering C.Ch3HEngineering	INT	The high engineering helps determine the engineering units the signal values scale into. The high engineering term corresponds to the high signal value. The scaling equation used is as follows:	
6161161121191116611119		(Signal-LowSignal)(HighEngineering-LowEngineering)	
		High Signal - Low Signal	
C.Ch0Filter C.Ch1Filter C.Ch2Filter C.Ch3Filter	INT	Configures the channel's filter settings. A non-zero value enables the filter. The value serves as a time constant in milliseconds that can be used in a first order lowpass filter to smooth the input signal. See <u>Digital Filters on page 44</u> for more information.	
C.Ch0LAlarmLimit C.Ch1LAlarmLimit C.Ch2LAlarmLimit C.Ch3LAlarmLimit	INT	The low alarm trigger point. This value causes the Ch<03>LAlarm bit to trigger when the input signal moves beneath the configured trigger point, in engineering units. See <u>Alarm Configuration Tab on page 26</u> and <u>Process Alarms on page 46</u> for more information.	
C.Ch0HAlarmLimit C.Ch1HAlarmLimit C.Ch2HAlarmLimit C.Ch3HAlarmLimit	INT	The high alarm trigger point. This value causes the Ch<03>HAlarm bit to trigger when the input signal moves above the configured trigger point, in engineering units. See <u>Alarm Configuration Tab on page 26</u> and <u>Process Alarms on page 46</u> for more information.	
C.Ch0LLAlarmLimit C.Ch1LLAlarmLimit C.Ch2LLAlarmLimit C.Ch3LLAlarmLimit	INT	The low low alarm trigger point. This value causes the Ch<03>LLAlarm bit to trigger when the input signal moves beneath the configured trigger point, in engineering units. See <u>Alarm Configuration Tab on page 26</u> and <u>Process Alarms on page 46</u> for more information.	
C.Ch0HHAlarmLimit C.Ch0HHAlarmLimit C.Ch0HHAlarmLimit C.Ch0HHAlarmLimit	INT	The high high alarm trigger point. This value causes the Ch<03>HHAlarm bit to trigger when the input signal moves above the configured trigger point, in engineering units. See <u>Alarm Configuration Tab on page 26</u> and <u>Process Alarms on page 46</u> for more information.	
C.ChORange C.Ch1Range C.Ch2Range C.Ch3Range	SINT	Configures the input range for the channel. See <u>Input Types and Ranges on page 44</u> for more information.	

Configuration Tags (1732E-IF4M12R)

Tag Name	Data Type	Definition
C.Ch0LimitAlarmLatch C.Ch1LimitAlarmLatch C.Ch2LimitAlarmLatch C.Ch3LimitAlarmLatch	SINT	Enables latching for the process alarms. Latching causes the process alarms to remain set until an unlatch service is explicitly sent to the channel or alarm.
C.Ch0AlarmDisable C.Ch1AlarmDisable C.Ch2AlarmDisable C.Ch3AlarmDisable	SINT	Disables all alarms for the channel: 0 – Alarms are not disabled 1 – Alarms are disabled
C.RealTimeSample	INT	Configures real-time sampling on a module-wide basis. See <u>Real-time Sampling on page 46</u> for more information.

Module Tags for 1732E-OF4M12R

Input Tags (1732E-OF4M12R)

Tag Name	Data Type	Definition
l.Fault	DINT	Collection of all module level fault bits.
I.Ch0Fault I.Ch1Fault I.Ch2Fault I.Ch3Fault	BOOL	Individual channel fault status bit. Indicates a 'hard' fault has occurred on the channel that means: calibration is ongoing; or if an input, an overrange or underrange condition is present; or if an output, a low or high clamp condition is occurring. These bits also are set by the controller if communication is lost with the I/O module.
I.Ch0Calibration I.Ch1Calibration I.Ch2Calibration I.Ch3Calibration	BOOL	Indicates if calibration is currently in progress on a channel.
I.Ch0LAlarm I.Ch1LAlarm I.Ch2LAlarm I.Ch3LAlarm	BOOL	Low alarm bits that set when the input signal moves beneath the configured low alarm trigger point, Ch<03>LAlarmLimit. Remains set until the input signal moves above the trigger point, unless latched via Ch<03>LimitAlarmLatch, of the low alarm trigger point.
I.Ch0HAlarm I.Ch1HAlarm I.Ch2HAlarm I.Ch3HAlarm	BOOL	High alarm bit that sets when the input signal moves above the configured high alarm trigger point, Ch<03>HAlarmLimit. Remains set until the input signal moves below the trigger point, unless latched via Ch<03>LimitAlarmLatch.

Configuration Tags (1732E-OF4M12R)

Tag Name	Data Type	Definition		
C.Ch0FaultValue C.Ch1FaultValue C.Ch2FaultValue C.Ch3FaultValue	INT	Defines the value, in counts, the output should take if a communication fault occurs when the $ChxFaultMode$ bit is set. Where: $x =$ output channel.		
C.Ch0ProgramValue C.Ch1ProgramValue C.Ch2ProgramValue C.Ch3ProgramValue	INT	Defines the value, in counts, the output should take when the connection transitions to Program mode if the $ChxProgMode$ bit is set. Where: $x =$ output channel.		
C.ChOLEngineering C.Ch1LEngineering C.Ch2LEngineering C.Ch3LEngineering	INT	The low engineering value helps determine the engineering units the signal values scale into. The low engineering term corresponds to the low signal value. The scaling equation used is as follows: Data = Data =		

Configuration Tags (1732E-OF4M12R)

Tag Name	Data Type	Definition	
C.Ch0HEngineering C.Ch1HEngineering C.Ch2HEngineering C.Ch3HEngineering	INT	The high engineering value helps determine the engineering units the signal values scale into. The high engineering term corresponds to the high signal value. The scaling equation used is as follows: (Signal-LowSignal)(HighEngineering-LowEngineering) Data - + Low Engineering	
		High Signal - Low Signal	
C.Ch0LClamp C.Ch1LClamp C.Ch2LClamp C.Ch3LClamp	INT	Sets the low clamp limit value for the channel. See <u>Clamping/Limiting on page 47</u> for more information.	
C.Ch0HClamp C.Ch1HClamp C.Ch2HClamp C.Ch3HClamp	INT	Sets the high clamp limit value for the channel. See <u>Clamping/Limiting on page 47</u> for more information.	
C.Ch0Range C.Ch1Range C.Ch2Range C.Ch3Range	SINT	Configures the channel's output range and determines the signal range the output channel can detect. See <u>Output Types and Ranges on page 46</u> for more information.	
C.Ch0FaultMode C.Ch1FaultMode C.Ch2FaultMode C.Ch3FaultMode	SINT	Selects the behavior the output channel should take if a communication fault occurs. Either hold last state, go to a user-defined value, go to low clamp, or go to high clamp. Ch<03>FaultValue defines the value to go to on fault if the bit is set.	
C.Ch0ProgMode C.Ch1ProgMode C.Ch2ProgMode C.Ch3ProgMode	SINT	Selects the behavior the output channel should take if a communication fault occurs. Either hold last state, go to a user-defined value, go to low clamp, or go to high clamp. Ch<03>FaultValue defines the value to go to on fault if the bit is set.	
C.Ch0LimitAlarmLatch C.Ch1LimitAlarmLatch C.Ch2LimitAlarmLatch C.Ch3LimitAlarmLatch	SINT	Enables latching for the clamp limit alarms. Latching causes the limit alarms to remain set until an unlatch service is explicitly sent to the channel or alarm.	
C.Ch0AlarmDisable C.Ch1AlarmDisable C.Ch2AlarmDisable C.Ch3AlarmDisable	SINT	Disables all alarms for the channel: 0 – Alarms are not disabled 1 – Alarms are disabled	

Output Tags (1732E-OF4M12R)

Tag Name	Data Type	Definition
O.Ch0Data O.Ch1Data O.Ch2Data O.Ch3Data	INT	The channel output signal represented in counts where -32,768 counts is the minimum detectable output signal and 32,767 counts is the maximum detectable.

Access the Module Tags

When you access tags, you have two options. You can:

• monitor tags - this option allows you to view tags and change their values

edit tags – this option allows you to add or delete tags but not to change their values
 Controller Organizer



When you click Edit Tags or Monitor Tags, you can view and/or edit the tags through the following screen that shows all the tags for your modules:

S	cope:	🛱 ArmorBlock_Con 🔽 Show: All Tags		*	🗣 Enter Name Filter.
	Name 🔚 🛆 Value 🔶 F				
	+-TE	ST_1732EIF4M12R:C]	{}
	+-TE	ST_1732EIF4M12R:I			{}
	-TE	ST_1732E0F4M12R:C			{}
	+	TEST_1732EOF4M12R:C.Ch0AlarmDisable			0
	+	TEST_1732EOF4M12R:C.Ch0FaultMode			1
	+	TEST_1732EOF4M12R:C.Ch0FaultValue			0
	+	TEST_1732EOF4M12R:C.Ch0HClamp			32767
	Ŧ	TEST_1732E0F4M12R:C.Ch0HEngineering			10000
	÷	TEST_1732EOF4M12R:C.Ch0LClamp			-32768
	TEST_1732E0F4M12R:C.Ch0LEngineering				0
	TEST_1732EOF4M12R:C.Ch0LimitAlarmLatch				0
	Ŧ	TEST_1732EOF4M12R:C.Ch0ProgMode			1
	Ŧ	TEST_1732EOF4M12R:C.Ch0ProgValue			0
	Ŧ	TEST_1732EOF4M12R:C.Ch0Range			0
	Ŧ	TEST_1732E0F4M12R:C.Ch1AlarmDisable			0
	E TEST_1732E0F4M12R:C.Ch1FaultMode			1	
	EEST_1732E0F4M12R:C.Ch1FaultValue			0	
				32767	
	+	TEST 1732E0F4M12R:C.Ch1HEnaineerina			10000

Notes:

Numerics

1585D-M4DC-H 11 1585D-M4TBDM-x 11 1585D-M4TBJM-x 11 1732E ArmorBlock embedded web server 73 navigate 75 1732E-IF4M12R 1, 3, 4, 5 calibration 54 configurable features 43 configuration data 48 Configuration tags 78 digital filters 5 input points 44 input tags 77 overrange and underrange 4 produced data 51 specifications 69 troubleshoot 65 wiring 10 1732E-OF4M12R 1, 3, 12, 20 calibration 58 configurable features 46 configuration data 50 configuration tags 79 consumed data 51 edit configuration 30 input female connector 10 input tags 79 Output tags 80 produced data 52 specifications 69 1756-EN2T 3, 14, 16, 17 1756-EN2TR 3, 16 1756-EN3TR 3, 16

A

accuracy 70 alarms 1, 4, 27, 37, 46 clamp/limits 3 high 3, 4, 46 high-high 3, 4, 46 latch 28, 37 low 3, 4, 46 low-low 3, 4, 46 analog signals 1 Auxiliary Power 12

B

bridge add new 16 browser requirements embedded web server 73

C

cable connections 7 calibration 30, 40, 53, 70 input module 54 output module 58 current meter 58 range 41 voltage meter 61 **CE 72 CE Low Voltage Directive 12** certifications 72 channel 25, 27, 35, 37, 38 clamping 3 high 37 limits 4, 37 low 37, 47 common techniques used in this manual iii communication rate 69 conducted RF immunity 71 configuration 16 1732E EtherNet/IP ArmorBlock 13 add bridge 17, 18 default 16 default factory 8 edit 21 I/O 16 port 40 process 16 RSLogix 5000 13 software 16 wizard 16 connection 23, 33 data 23, 33 exclusive owner 23 Input Only 23 listen only 23, 33 unicast 24, 33 connectors 2 4-pin micro 3 EtherNet/IP D-code M12 2, 3, 11 I/0 M12 2, 10 power 11 power in/out 2 controller download program 21 Remote Run 21 Program 21 ControlLogix 14 conventions iii conversion rate 69, 70 C-Tick 72 current input 70 mode 44 output 70 c-UR-us 72

D

data access 73

format 69, 70 module 73 monitor 73 types 21, 30 data tables 48 default configuration 16 use 16 default gateway 8 **DHCP 7, 8** diagnostic information 75 digital filters 1, 5, 25, 44 dimensions 69 **DNS Server** primary 29, 39 secondary 29, 39 domain name 29, 39 Domain Name Server (DNS) 8 dynamic reconfiguration 21, 30

E

EFT/B immunity 71 electronic keying 23, 32 choosing in RSLogix 5000 18 compatible module 23, 32 disable keying 23, 32 exact match 23, 32 embedded web server 1732E Armorblock 73 browser requirements 73 enclosure type rating 71 ESD immunity 71 EtherNet/IP 24, 33, 72 example application 15 exclusive owner 23

F

factory configuration 8 fault 66, 77

communication 67 general module 67 major 24, 33 mode 38, 47 module 24, 33 notification 67 value 38 warning signal 67 features

configurable 43 physical 2

filter 25 firmware version 3 frequency noise 25 functional earth 2, 9

G

gateway default 8

H

hardware set up 14 hardware/software compatibility 3 high alarm 27 high engineering 26, 36, 45 high vibration 10 high-high alarm 27 (see also alarms) home page web server 74 host name 29, 39

I/O Configuration 17, 20, 22, 23, 31 indicators status 66 Inhibit Module 24, 33 input current range 3 input impedance 70 input mode current 44 voltage 44 input range 25, 70 input type 69 input voltage range 3 installation 7 IP address 8, 28, 31 IP settings 28, 39 isolation voltage 69

K

KC 72 keying electronic 18

L

latch alarms 28, 36, 37 LED indicator 8 limits 1, 3, 36 high 36 low 36 listen only 23, 33 Logix5565 14 low alarm 27 low engineering 26, 36, 45 low-low alarm 27 LVD 12

Μ

manuals related iii minor revision setting in RSLogix 5000 18 module add new 16 data 73 electronic keying 32 mount 9 power 12 revision 32 series 32 tags 77 Module Definition 20, 22 electronic keying 23 fields 23 revision 23 series 23 Module Properties 22, 31, 36 monitor data 73 monitoring 41 mounting 7, 10 high vibration area 10 module 9 panel 9 wall 9

Ν

network address 7 switches 2, 8 network diagnostics 73 notch filter 69

0

output current mode 3, 35, 70, 47 types and ranges 46, 70 voltage mode 3, 47 overload support 70 overrange 1, 4 overview configuration process 16

Ρ

PELV 12

port speed 29, 40 auto-negotiate 29, 40 power Auxiliary 12 consumption 69 Module 12 process alarms 27 producer/consumer model 1 program download 21 Protected Extra Low Voltage 12 publications related iii purpose of this manual iii

R

radiated RF immunity 71 Real Time Sample (RTS) 26, 46 redundancy use 15 related documentation iii relative humidity 71 **Requested Packet Interval (RPI) 24, 33** resolution 69, 70 **RSLinx 3, 14** RSLogix 5000 3, 13, 15, 17, 21, 22, 23, 30, 31, 43, 53, 66 Add-On Profile 19 Alarm Configuration tab 26 Calibration tab 30 choosing an electronic keying method 18 Configuration tab 25 Connection tab 23 Fault/Program Action tab 38 General Tab 22 Internet Protocol tab 28, 39 Limits Configuration tab 36 Port Configuration tab 40 setting the minor revision 18 use 16

S

Safety Extra Low Voltage 12 screws #6 (M3) pan head 9 **SELV 12** shock nonoperating 71 operating 71 short circuit protection 70 software configuration 16 specification emissions 71 general 69 **ESD** immunity 71 input 69 module power 69

output 70 voltage 69 weight 69 wiring category 69 status indicators 2, 65, 69 auxiliary power 2, 65 flashing green 66 flashing red 66 green 66 I/O 2, 65 link 65 module 2, 65 network 2, 65 red 66 surge transient immunity 71 switch value 0018 8888 999 8

T

tags 21, 30 TCP 8 temperature ambient 71 nonoperating 71 operating 71 torque 9, 10 troubleshoot 65, 66

U

UL Type 1 enclosure 12 underrange 1 unicast 24 use default configuration 16 redundancy 15 RSLogix 5000 16

V

screw holes 9

vibration 71 voltage input 70 voltage output 70

W

web server 73, 74 home page 74 log in 74 wiring 10

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